78053

SUSTAINABLE LIGHTING DESIGN & TECHNOLOGY

Organised by: BCA ACADEMY
of the built environment

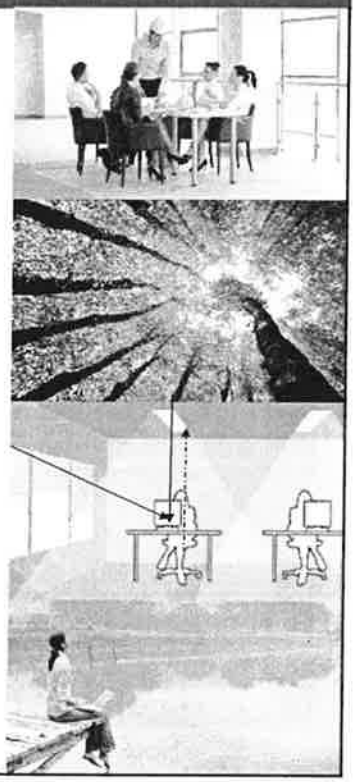
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Sustainable Lighting Design & Technology

GMFP- GMP

BCA Academy

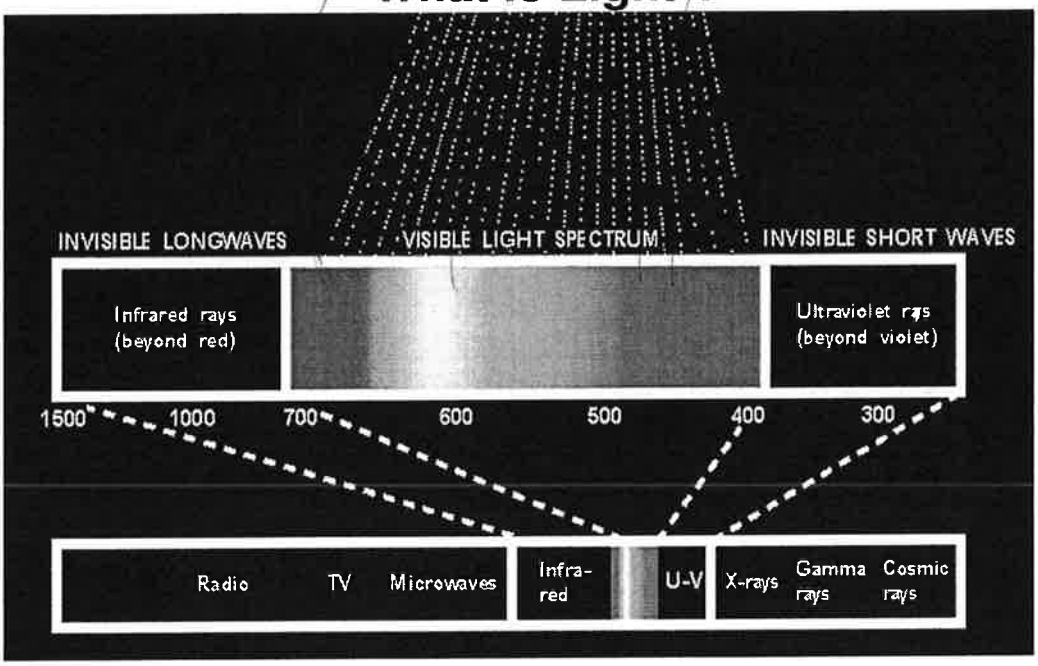
1. General Principles of Lighting, Units and Terminologies



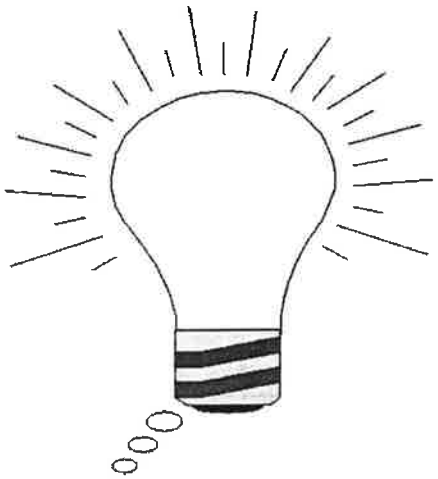
Key things to know for GMP-GMFP

- Light Output
- Efficacy
- Illuminance
- Intensity
- Luminance
- Colour temperature
- Colour Rendering Index
- Life time
- Power Density in Watts / M^2

What is Light ?



Light Output (= Luminous flux)

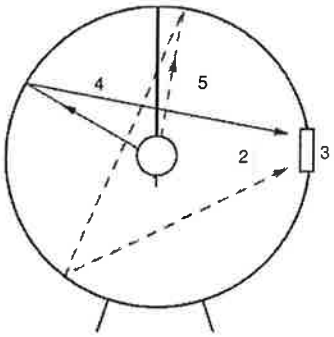


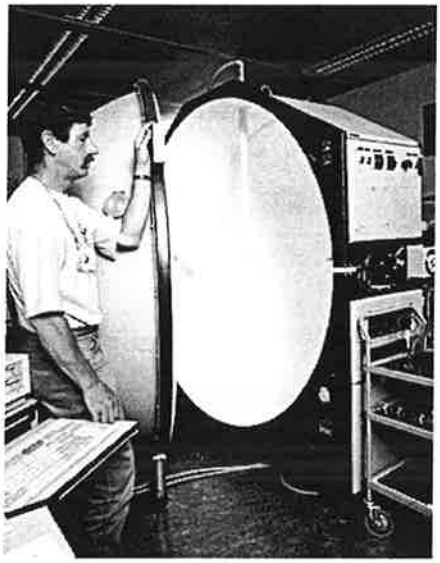
Total quantity of light (= energy in the wave band of 400-700 NM) emitted by a light source per second

Unit Lumens

Measuring Light Output

1. Source
2. Opaque screen
3. Photocell
4. Light ray (reflected once)
5. Light ray (reflected twice)





Examples of Light output

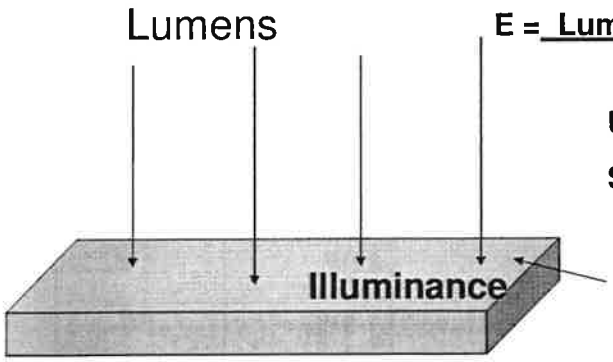
Lamp	Power (W)	Light output (Lumens)
Incandescent Lamp	75W	900
Compact Fluorescent Lamp (CFL)	15W	900
Fluorescent tube Cool Daylight	36W	2500
Fluorescent tube Tri-Phosphor	36W	3200
Light Emitting Diode (at Performance level)	1-5W	30-600
High Pressure Sodium Tubular	HPS 400W	56000

Examples of Efficacy

Lamp	Power (W)	Light output (Lumens)	Efficacy = Lumens per W)
Incandescent Lamp	75W	900	12
Compact Fluorescent Lamp (CFL)	15W	900	60
4-ft Fluorescent tube Cool Daylight	36W	2500	69
4-ft Fluorescent tube Tri-Phosphor	36W	3200	89
Light Emitting Diode (at Performance level)	1-5W	30-600	30-120
High Pressure Sodium	HPS 400W	56000	140

Illuminance (= Lighting Level)

Luminous flux incident on a surface divided by area of that surface



$$E = \frac{\text{Lumens} \times (\text{certain Factors}^*)}{\text{Area}}$$

Unit : Lux

Symbol : E

Area(m^2)

* These factors will vary with the room dimensions, type of fitting used, reflectance of walls & ceiling, height of fitting suspension etc

Measuring Illuminance

Lux meter





The human eye

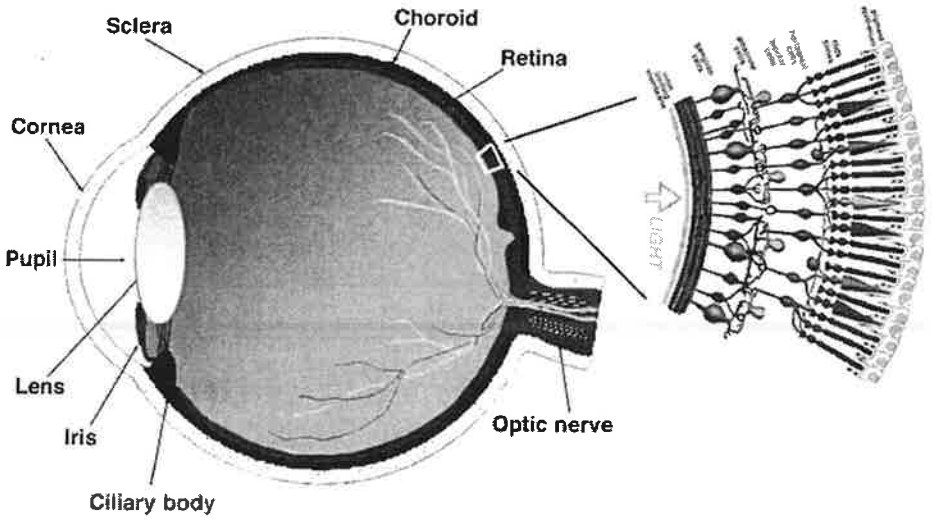
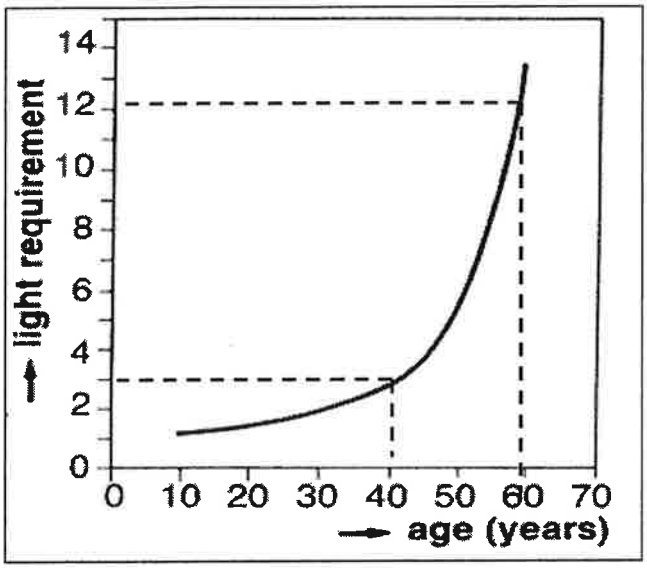


Fig. 1.1. A drawing of a section through the human eye with a schematic enlargement of the retina.

Age Vs Light requirement



Because of our eyes' deterioration with age, Lighting requirement at 60 is much higher than at 10 & 40.

Ophthalmologic findings

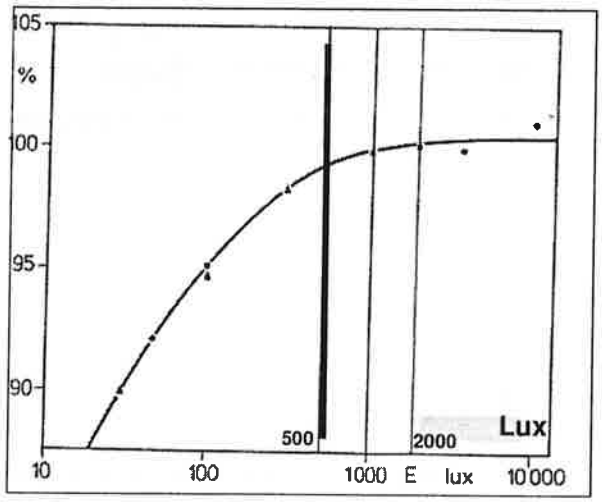
Visual Acuity

Visual Acuity depends on :

- ***Quality of the 'eye'***
- ***Contrast Detection***
- ***Observation Time***

Age has a negative effect on Visual Acuity

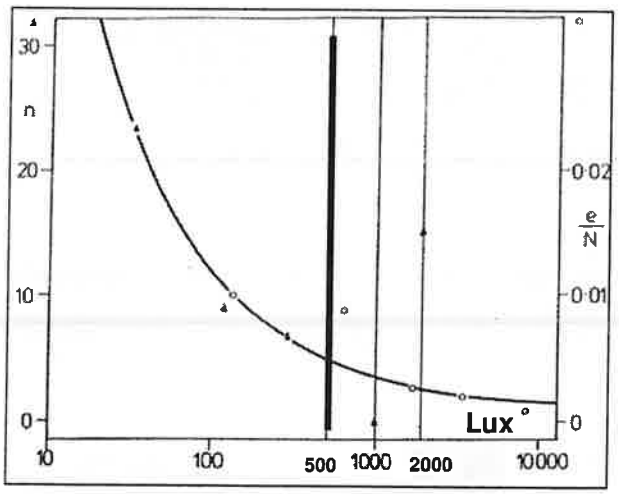
Illuminance and Productivity



Productivity and Task Illuminance

Dr.D.Fischer, International Lighting Review 85/2

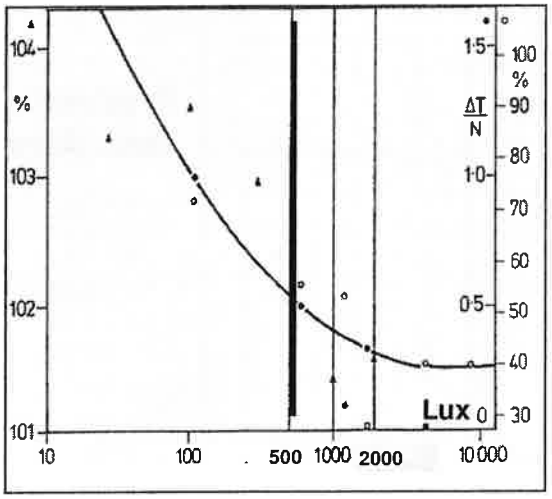
Illuminance and Safety / Errors



Errors and Task Illuminance

Dr.D.Fischer, International Lighting Review 85/2

Illuminance and Fatigue



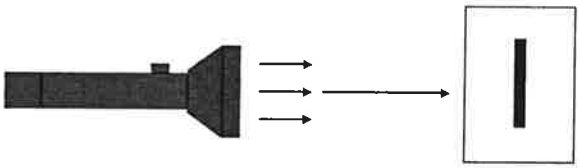
Fatigue and Task Illuminance

Dr.D.Fischer, International Lighting Review 85/2



Intensity

The amount of light radiated by a light source ***per solid angle***



Unit: candela (cd)

What is a solid angle ?

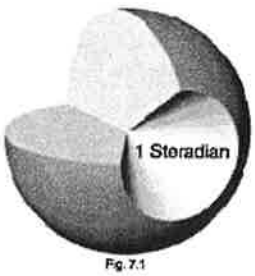


Fig. 7.1

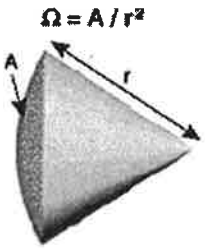
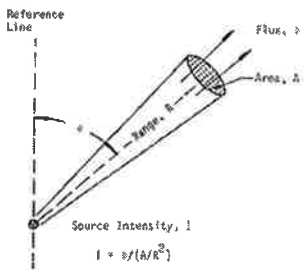


Fig. 7.2 Solid angle

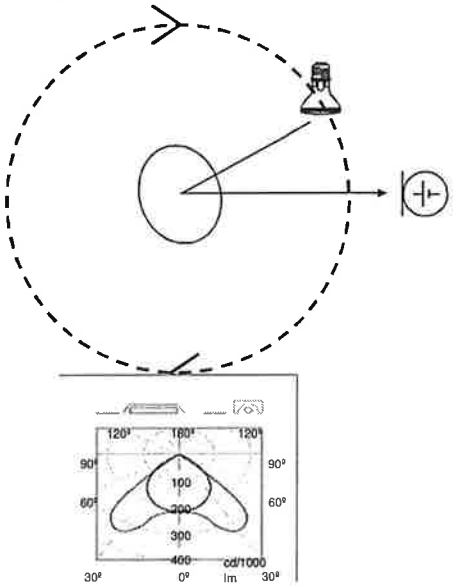


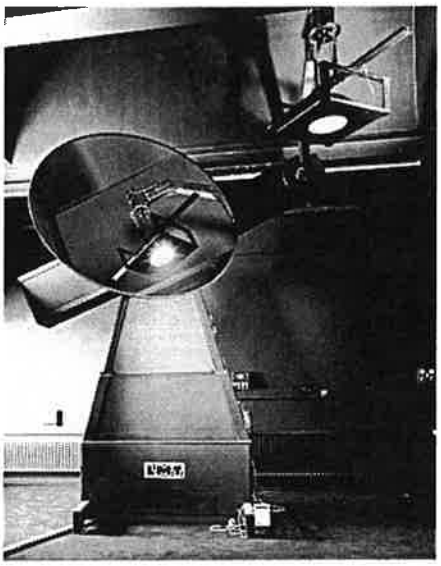
Cone of solid angle Ω = 1 Steradian
Solid angle Ω = area of surface A / radius^2

Radiant intensity

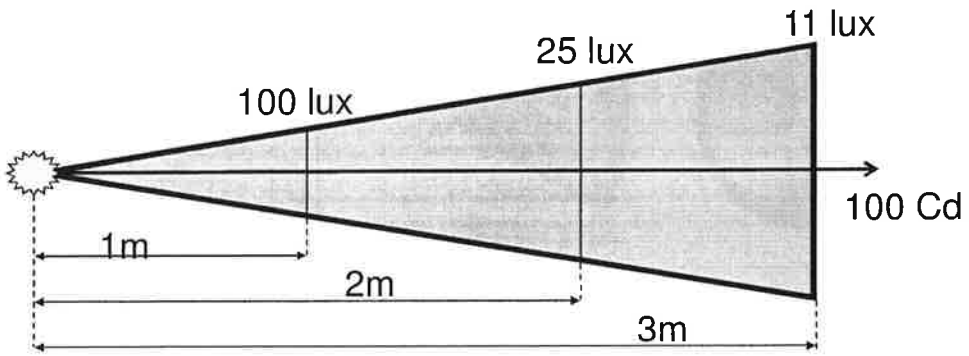
Measuring Intensity

Gonio photometer

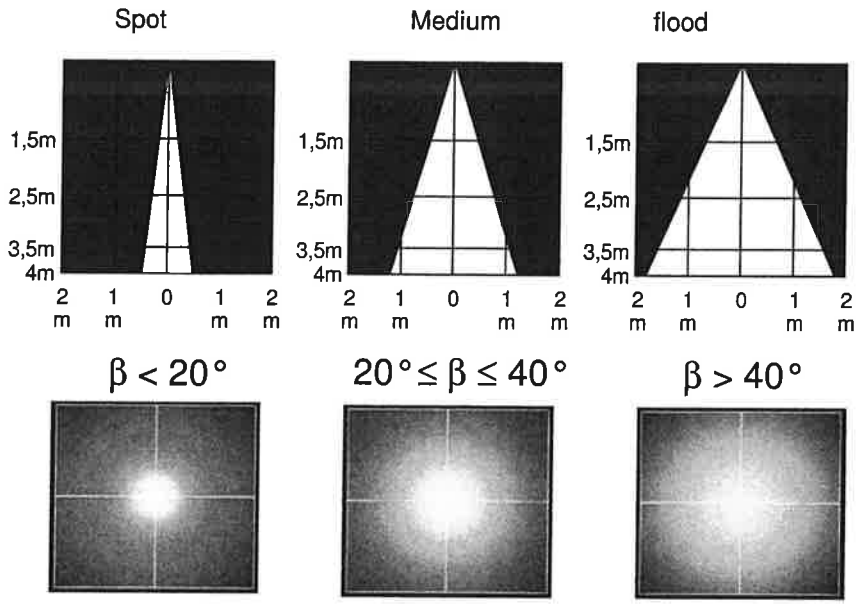




Inverse Square Law



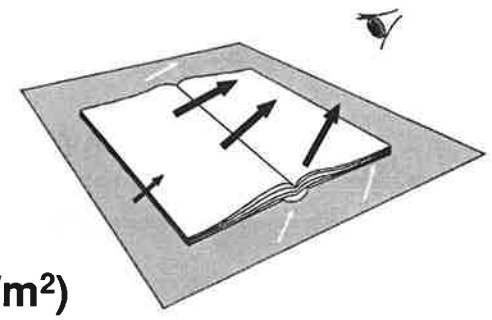
Inverse Square Law application



Luminance

The amount of light radiated by a unit of apparent surface in a given direction

L



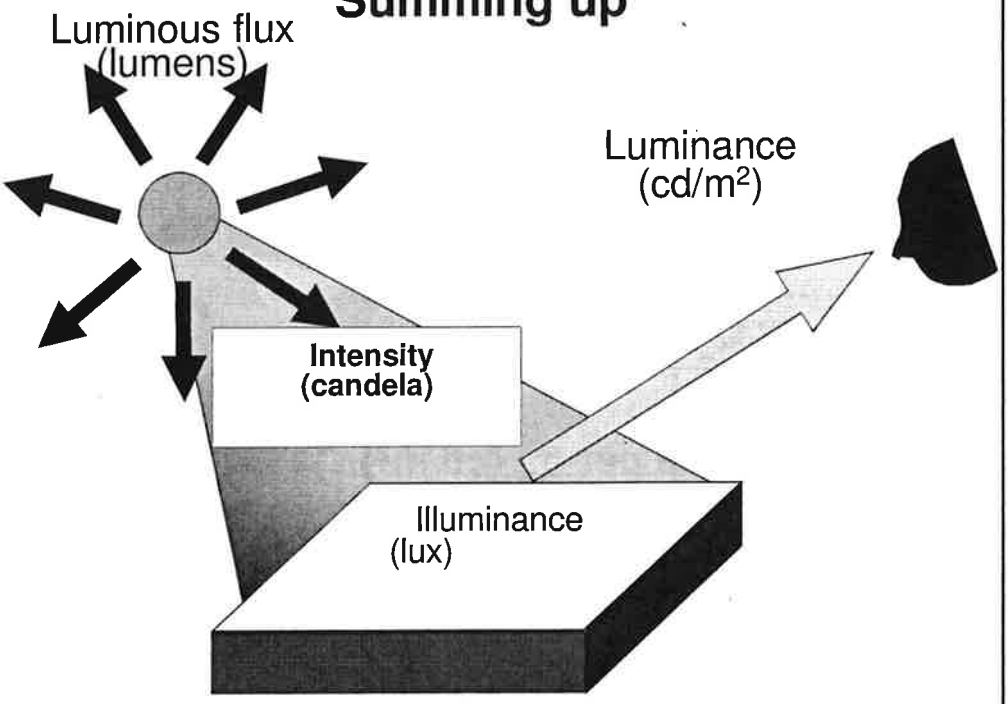
Unit: **candela per m^2 (cd/m^2)**

Measuring Luminance

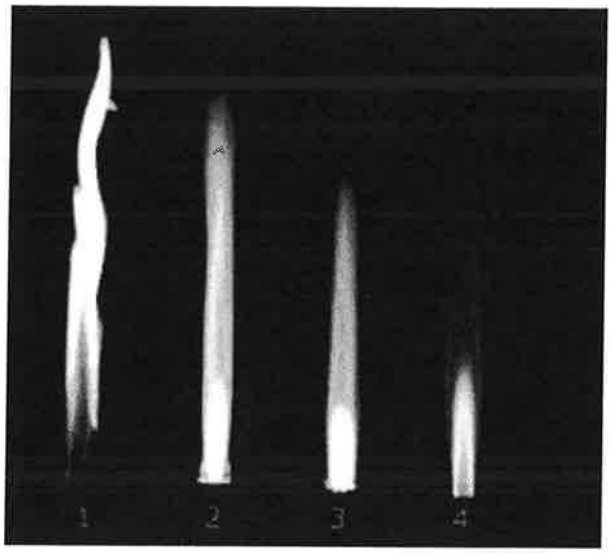




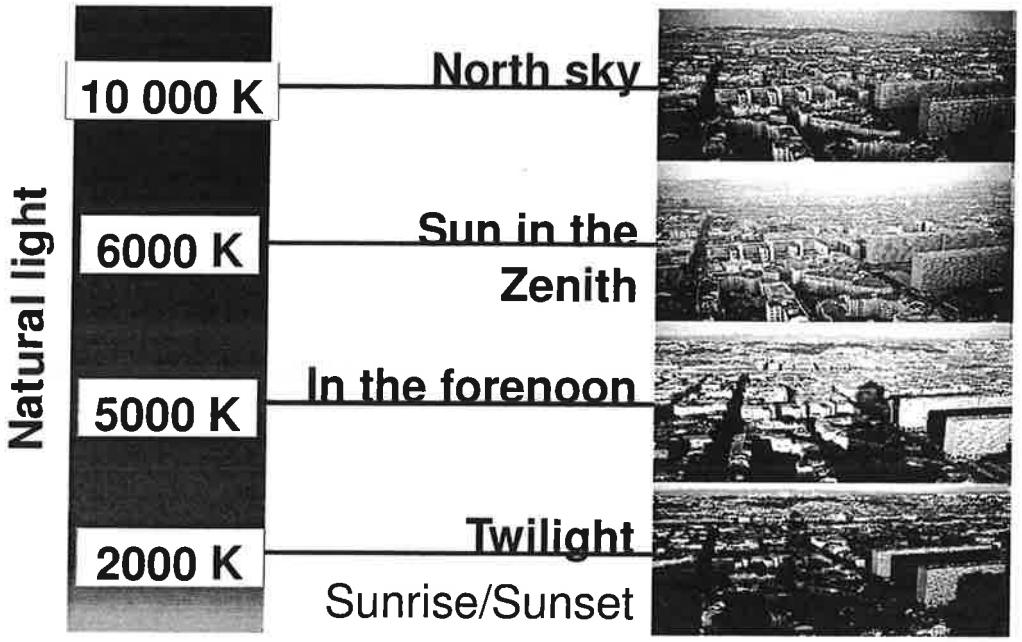
Summing up



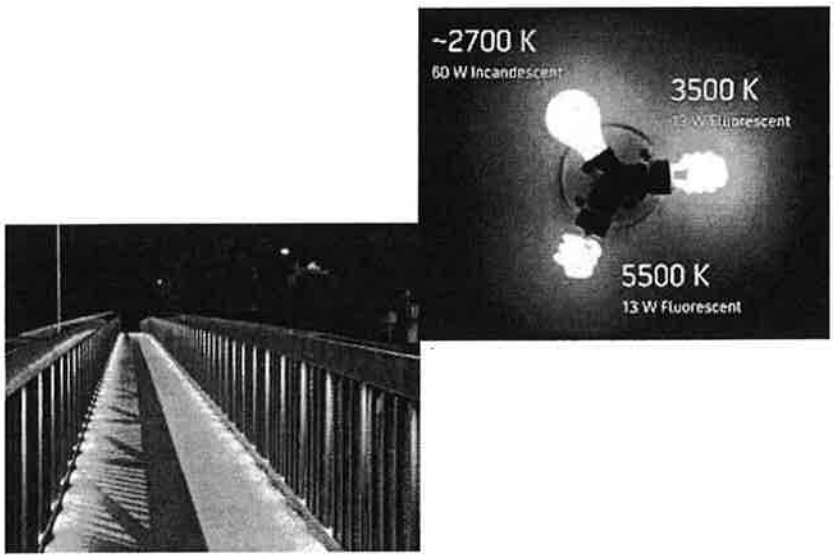
Colour Temperature (Kelvin)



Colour Temperature (Kelvin)



Corelated Colour Temperature (Kelvin)

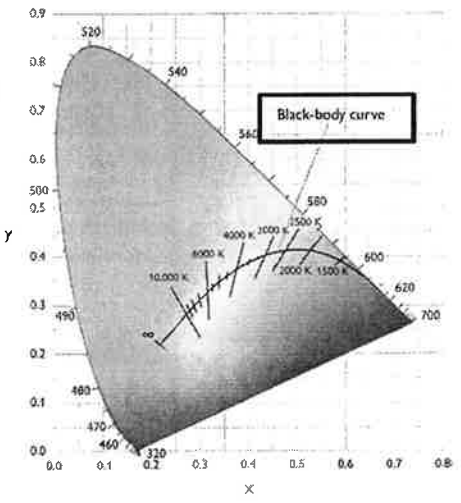


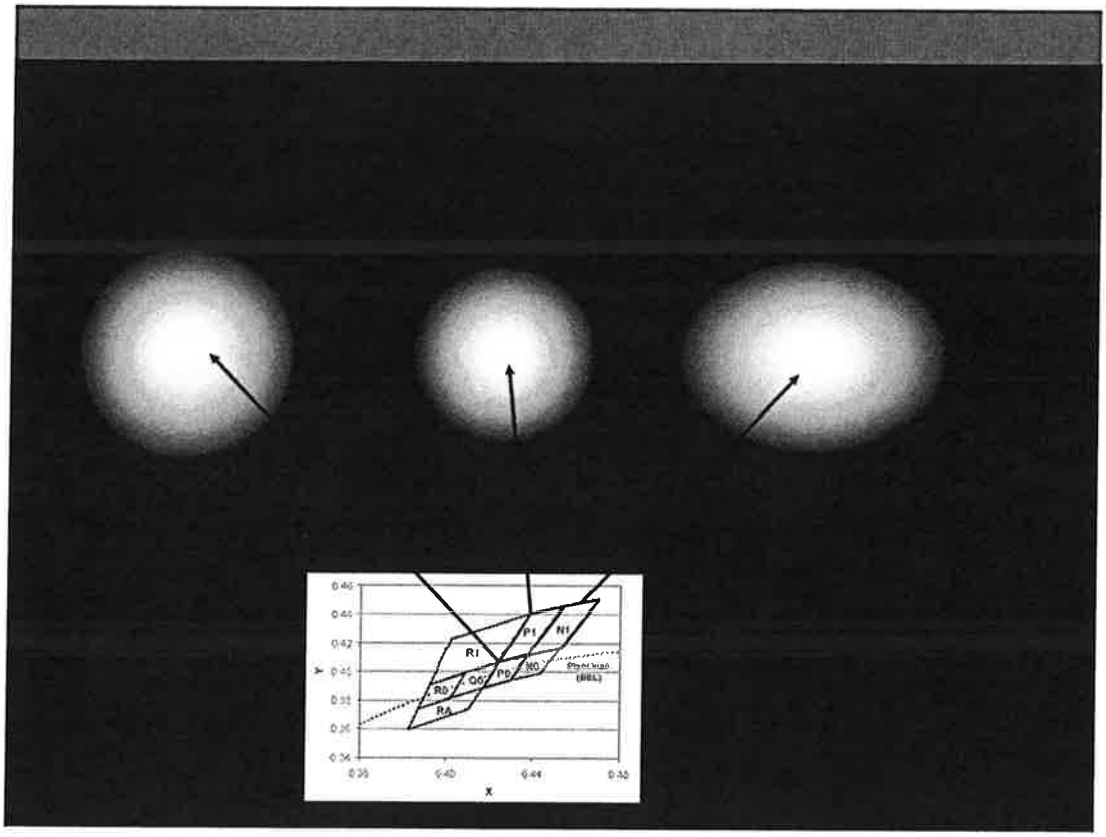
CIE chromaticity diagram

Co-related Colour Temperature (CCT)

- CCT describes whether the light appears warm, neutral or cool (bluish)
- CCT is based on so-called Black body source
- As the black body gets hotter, it turns red, orange, yellow, white, **and finally blue**
- White LED is classified often as

Warm white	= 2700K – 3500K
Neutral white	= 3500K – 4500K
Cool white	= 4500K – 6000K

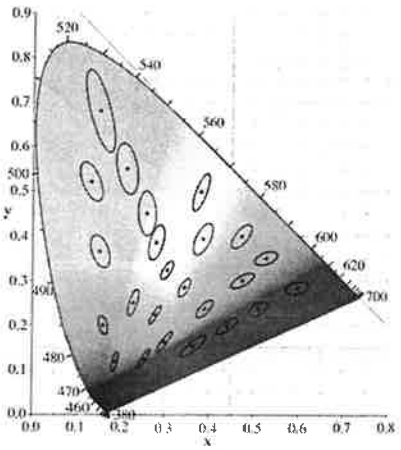




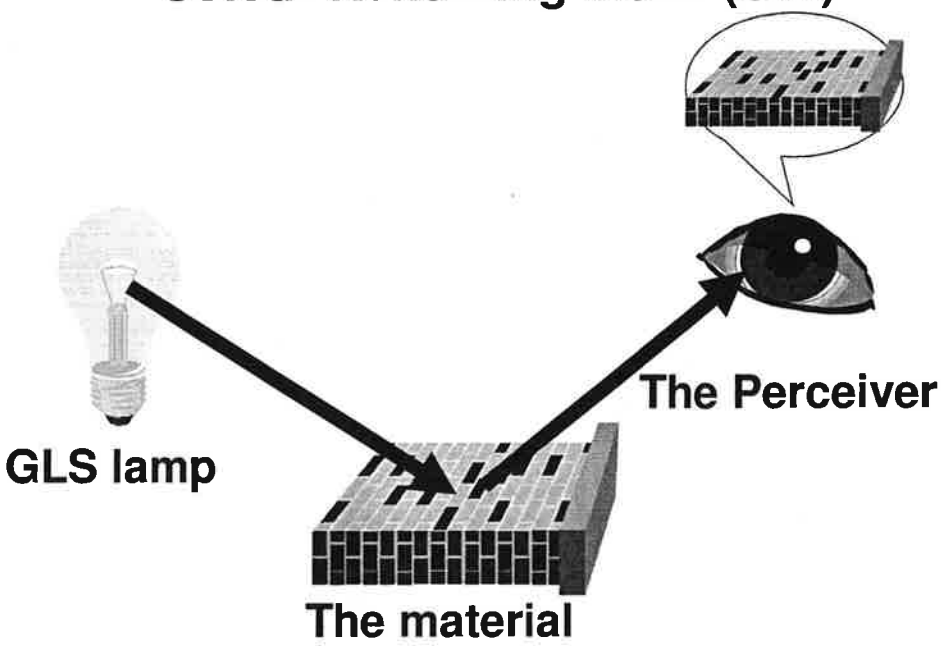
MacAdam Ellipses (SDCM)

- Threshold at which color difference becomes perceptible is defined by a MacAdam ellipse
- Scale of a macadam ellipse is determined by SDCM (**S**tandard **D**eviation **C**olor **M**atching)

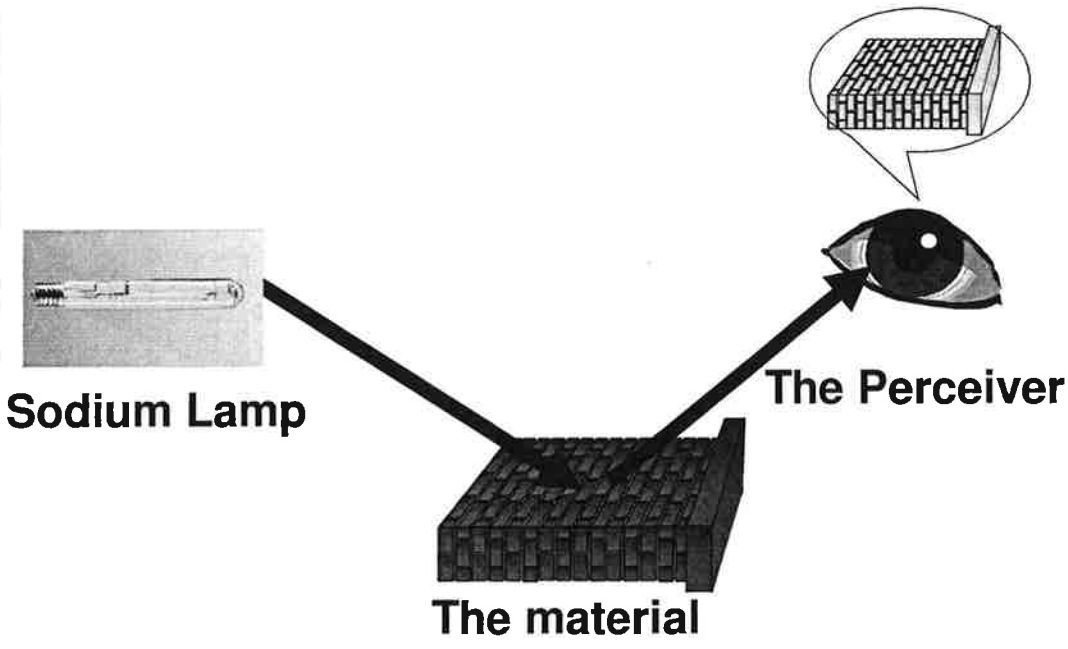
- SDCM -1 is not visible,
- SDCM - 2 to 4 is barely visible
- SDCM - 5 or more is readily noticeable



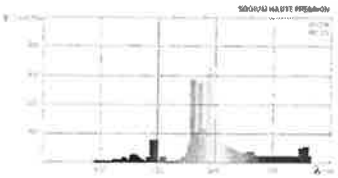
Colour Rendering Index (CRI)

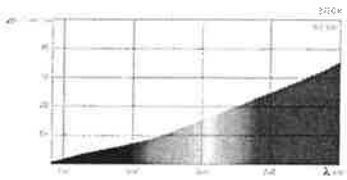


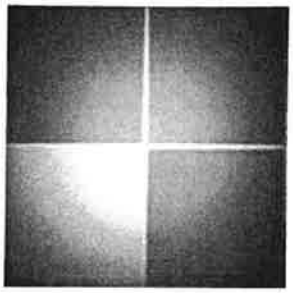
Colour Rendering Index (CRI)



Colour Rendering Index







Blue	*Green*
Yellow	*Red*



Sodium HP Lamp

Incandescent Lamp

Colour aspects



warmer ⟷ cooler

73

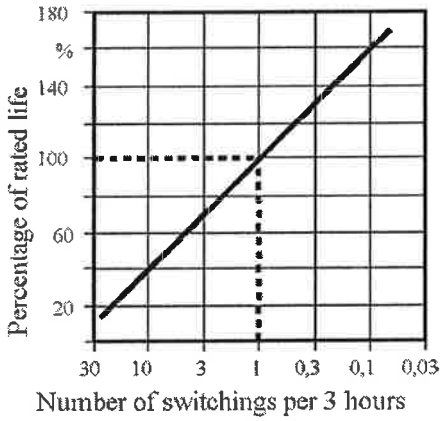
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93

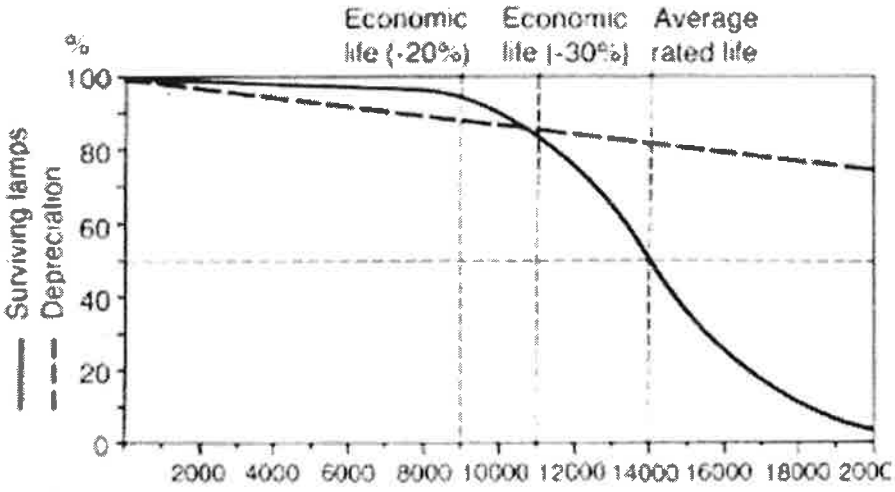


Life time of a lamp





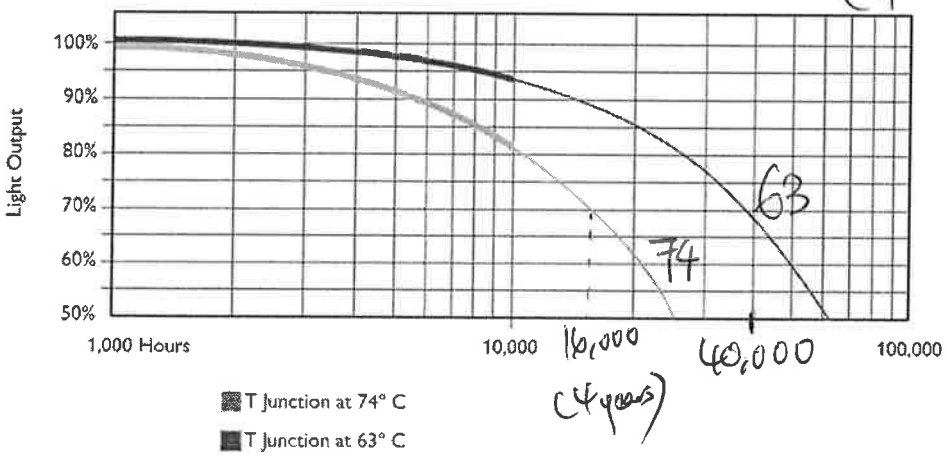
Life time of lamp



Manufacturers' Published life is the 50% failure life
At 3 hours of use per Start

LED Life and Junction temperature

Higher temperature means faster lumen depreciation



Estimating Load in your premises

Tube & Length	Ballast type	Lamp W	Ballast loss	Total W / lamp
T8-18W 0.60 m	EM	18W	9W	27W
T8-18W 0.60 m	EL	16W	4W	20W
T8-36W 1.20 m	EM	36W	9W	45W
T8- 36W 1.20 m	EL	32W	4W	36W
T5-14W 0.60 m	EL	14W	3W	17W
T5- 28W 1.20 m	EL	28W	3W	31W

EM = Electro Magnetic ballast EL = Electronic ballast.
Ballast is an essential accessory. Without it, the Fluorescent lamp will draw a high current and destroy itself in seconds.

Load density in W / M^2

- Calculate the load (in Watts) per luminaire.
- Multiply by all luminaires to get total load
- Calculate the area of interior in M^2
- **Power Density = Total Watts / M^2**

Compare it with Maximum Power density allowed as per Code of Practice SS 530: 2006. E.g.

Offices	**15W / M^2**
Lobby	**10W / M^2**

Thank you !

Sustainable Lighting Design & Technology

GMFP- GMP

BCA Academy

2. Eco-friendly indoor Lighting design



Changing Scenario Indoors



Performance



Cost



Comfort



Image



Ambience

Changing Scenario Indoors

- **Change in Lighting Parameters**
- **Lighting Equipment : As per Trends in lamps, ballasts and luminaires**
- **Light Quantity (lux) : As per National Standards**
- **Light Quality : Glare Control**
  : Colour Temperature
  : Colour Rendition
- **Lighting Controls : Flexibility to users**
  : Energy Savings Vs investment ??

Optical Systems : Evolution

- Bare fittings
  - ➢light in all direction
  - ➢lamp visible .. glare
  - ➢Basic look

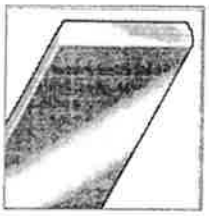


- Simple white reflector
  - ➢upward light directed downward
  - ➢no "shape" in light distribution
  - ➢lamp still visible .. no ambience



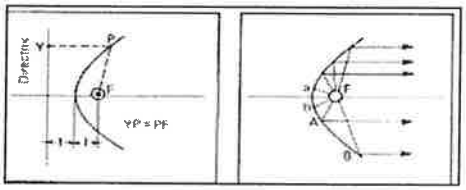
Optical Systems : Evolution

- Opal / Prismatic cover
  - ➢diffused lights
  - ➢Can be somewhat glaring
  - ➢decorative look
  - ➢high absorption of light
  - ➢reduction in efficiency



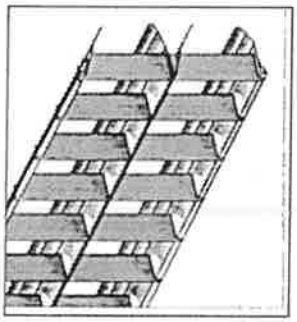


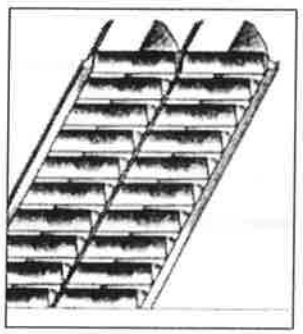
- Mirror systems
  - ➢"Shaping" light distribution
  - ➢Control of glare
  - ➢Improves System and energy efficiency

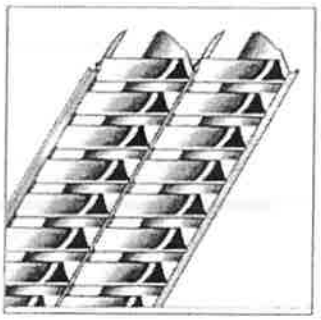


Optical Systems: Evolution

Different Types of Mirror Optic louvers





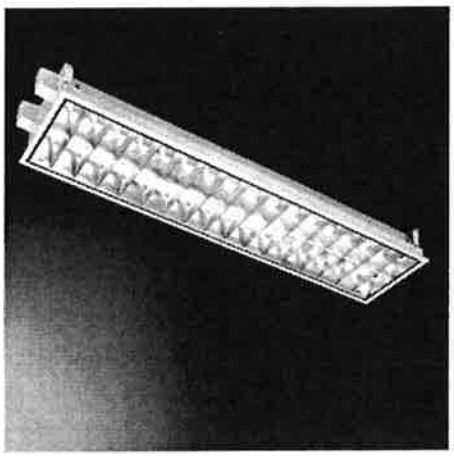


Mirror optic Systems: Advantages

- *Precise control of light distribution*
- *Directs light to " where needed"*
- "The right light at the right place"

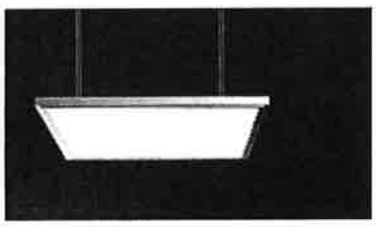
Consists of

- Side Reflectors and cross lamellae
- Glare-control is good



LED diffusor luminaires

LED will call for a diffusor. Light absorption and glare may increase









Recommendations and Standards

SS 531: 2006 Indoor areas

Quality aspect	Quality parameter
Lighting level	maintained illuminance
Uniformity	E_{min} / E_{av} 0.7
Glare restriction	UGR
Colour rendering	CRI 80

SS 531: 2006 Office areas

Sl.No	Type of Interior	E (Lux)	UGR	CRI
3.1	Filing, copying	**300**	19	80
3.2	Writing, reading, Data processing	**500**	19	80
3.3	Technical drawings	**750**	16	80
3.4	CAD work stations	**500**	19	80
3.5	Conf&Meeting rooms	**500**	19	80
3.6	Reception desk	**300**	22	80
3.7	Archives	**200**	25	80

Ceiling-Wall-Floor Reflectances to be high

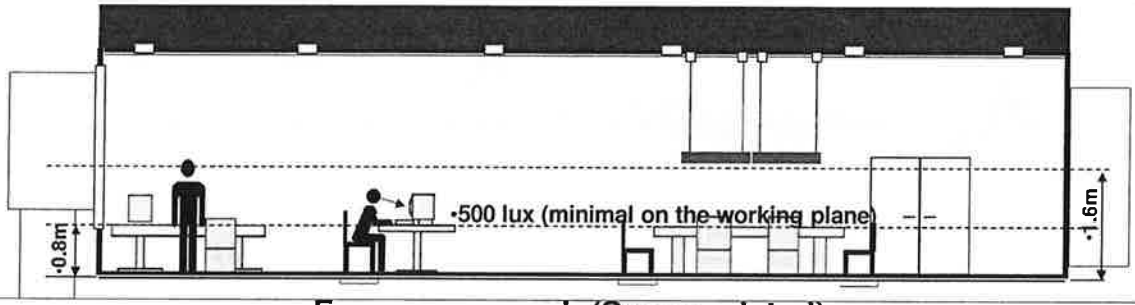
That will ensure higher light-Utilisation and greater energy-efficiency

Luminance distribution is determined by:

- Reflectance of surfaces

	Useful reflectance	**Min. – Max.**
– Ceiling	0.7	0.6 – 0.9
– Wall	0.5	0.3 – 0.8
– Working plane	0.6	0.2 – 0.6
– Floor	0.3	0.1 – 0.5

Lighting requirements (Traditional)

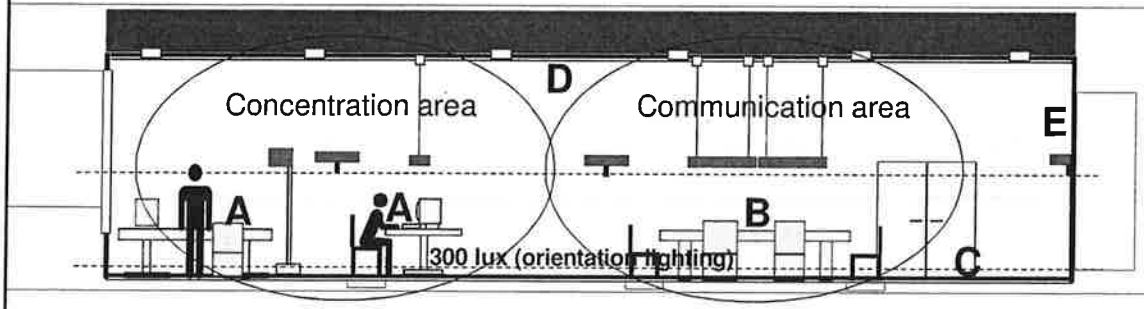


Former approach (Space related)

Average illuminance levels on the working plane

filing, copying, circulation areas	300 lux
writing, typing, reading, data processing areas	500 lux
technical drawing offices	750 lux
CAD work stations	500 lux
conference and meeting rooms	500 lux
reception desk areas	300 lux
archives	200 lux

SS 531 calls for a 'Luminous environment'



Individual task

TASK - concentration zone (A)
Lighting level : 300-1000 lux
Colour Temp. : 3000-5000K
Colour rendering: 80-100
Glare restriction :<1000cd/m²/65°
uniformity :>0.7 (task area)
Beam shape : triangle or asym

TASK - Communication zone (B)
Lighting level : 300-1000 lux
Colour Temp. : 3000-5000K
Colour rendering: 80-100
Glare restriction :No direct glare
uniformity :> 0.5 (table)
Beam shape : wide beam

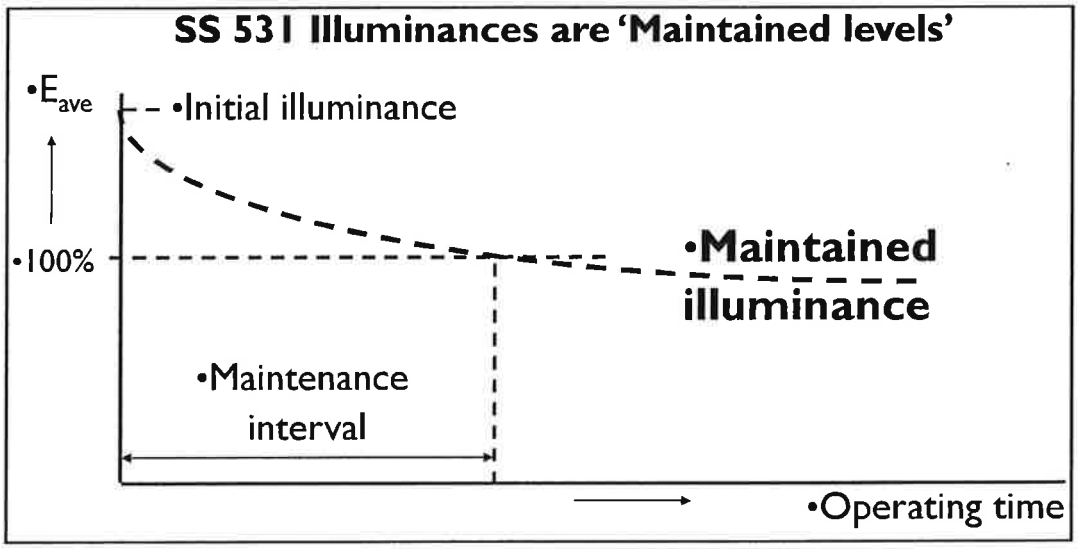
Collective space

ROOM - Floor (C)
Lighting level : > 300 lux (hor.)
Colour Temp. : 3000-4000K
Colour rendering: 80-100
Glare restriction : -
uniformity : > 0.3
Beam shape : -

ROOM - Ceiling (D)
Lighting level : > 150 lux
Colour Temp. : 3000-4000K
Colour rendering: 80-100
Glare restriction : -
uniformity : > 0.5
Beam shape : -

ROOM - Walls (E)
Lighting level : > 200 lux (Vert.)
Colour Temp. : 3000-4000K
Colour rendering: 80-100
Glare restriction : -
uniformity : > 0.1
Beam shape : -

Maintenance factor

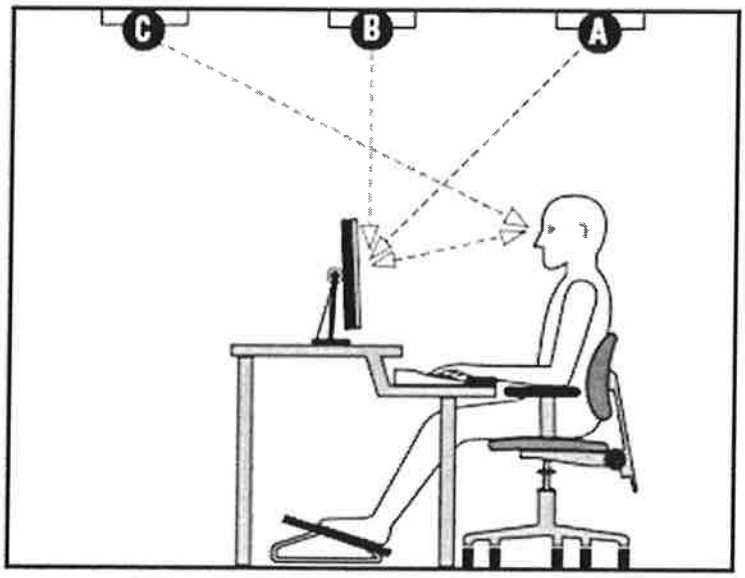


How do we tolerate 100,000 Lux in the open?



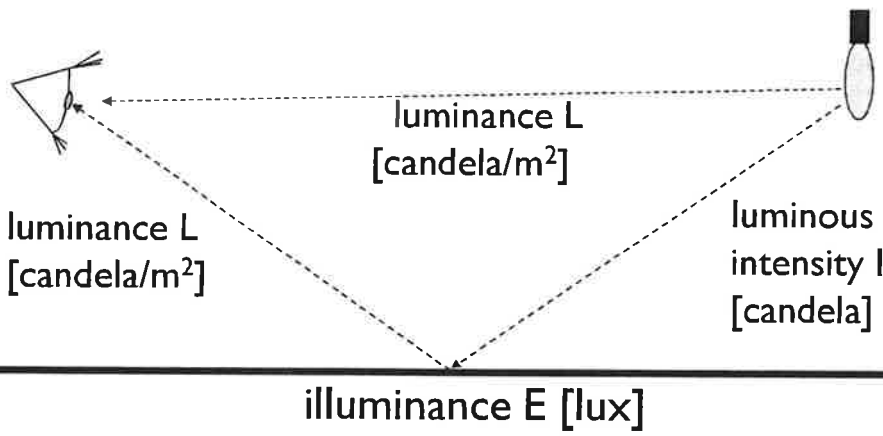
Why does 500-750 Lux look so 'bright'?

Closeness of lamp makes people mistake Glare for 'Lighting level'. So Glare has to be minimized



Glare factors

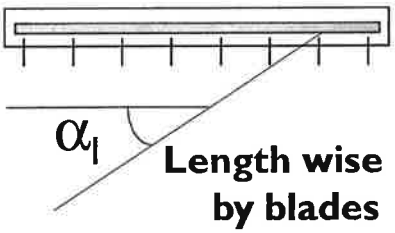
- Luminance and illuminance



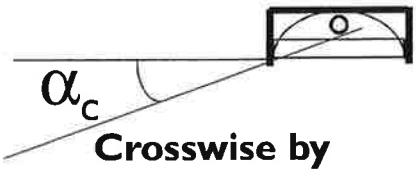
Glare factors

Bright lamps should be screened off to prevent direct glare

Lamp luminance	Shielding angle
20 – 50 kcd/m²	$\alpha > 15^0$
T8 12 kcd/m²	Open reflector allowed
T5 HE 17 kcd/m²	Open reflector allowed



Length wise by blades



Crosswise by optics

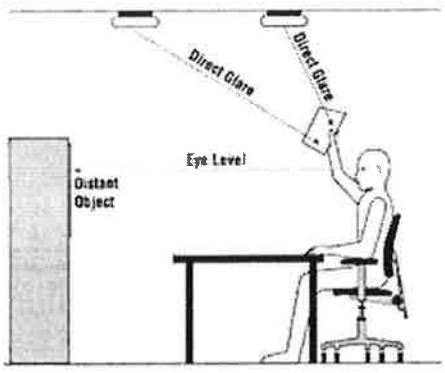
Direct Glare = Unified Glare Rating (UGR)

UGR

Complicated system to limit direct glare caused by the luminaires in the room

Table 5.3 — Offices

Ref. no.	Type of interior, task or activity	$\bar{E}_m$ lx	UGR$_L$	R_a	Remarks
3	**Offices**				
3.1	Filing, copying, etc.	300	19	80	
3.2	Storing, filing, reading (See clause 4.11, paragraph)	500	19	80	CIE (see clause 4.11,
3.3	Technical drawing	750	16	80	
3.4	CAD work stations	500	19	80	CIE with, (see clause 4.11,
3.5	Conference and meeting rooms	500	19	80	Lighting (dimmable switchable
3.6	Reception desk	300	22	80	
3.7	Archives	200	25	80	



Unified Glare Rating - UGR

Complicated system to limit direct glare caused by the luminaires in the interior

$$UGR = 8\log\left[\frac{0{,}25}{L_b}\sum\frac{L^2\Omega}{p^2}\right]$$

Reflected Glare

Luminance limits for luminaires which can be reflected in the screen

For two luminaire classifications:

–Screen quality
Good/medium < 1000 cd/m^2

–Screen quality
Poor < 200 cd/m^2



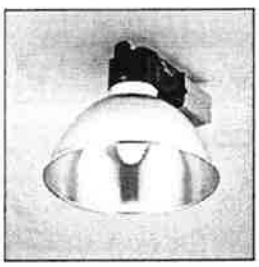
Industrial lighting

Industry Lighting

Basic lighting solutions:
- **Linear light sources**
- **(Fluorescent lamps)**

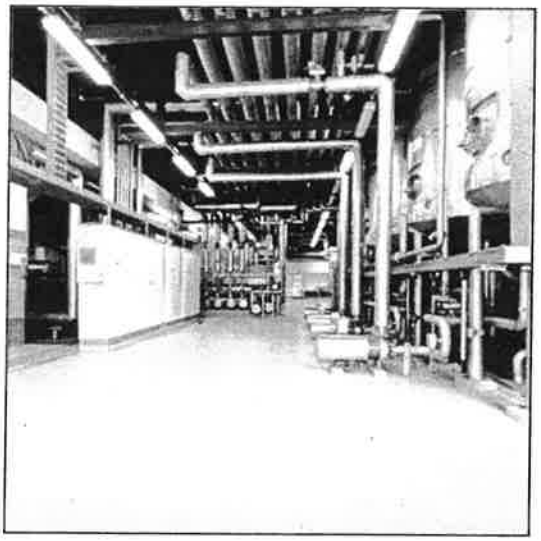


Point light sources
- **(High intensity**
- **Discharge lamps)**



Industry Lighting

- Application h < 6 m
- 95-100 % 'TL or LED'
- 5% HID lamps



Industry Lighting

- Application h 6 to 16 m

HID + Induction lamps



Lighting Design Principles

Guidelines

1.Determine the function and need

2. Select Lighting level from relevant Standards for particular function

•Guidelines

Input Preparation

3.Determine lighting parameters

- lighting level
- uniformity
- colour Rendering
- colour temperature
- glare

4.Select Equipment

- lamp
- luminaire
- gears
- control

Output Preparation

5.Calculate No. of luminaires

- Prepare layout
- Prepare Recommendation
- Cost Calculation

Lumen method of Calculation

1. Determine , length , width and height of working space
2. Calculate Room Index
3. $K = \dfrac{\text{length} \times \text{width}}{\text{Mounting height} \times (\text{length} + \text{width})}$
4. Select the reflection factors of ceiling/wall /floor r_c / r_w/ r_f (For offices , 0.7 . 0.5,0.3 .are common values)
5. Select the luminaire and lamp types
6. Choose Utilisation factor (UF) from the UF table
7. Select Maintenance factor (MF)
8. Use the pre-selected illuminance
9. Calculate no. of luminaires
10. Arrange the luminaires in a suitable grid

Utilisation Factor Table

	reflectances (%) for ceiling, walls and working plane										
room	80	80	70	70	70	70	50	50	30	30	0
index	50	50	50	50	50	30	30	10	30	10	0
K	30	10	30	20	10	10	10	10	10	10	0
0.60	0.44	0.42	0.43	0.42	0.41	0.37	0.37	0.34	0.37	0.34	0.33
0.80	0.52	0.49	0.51	0.50	0.48	0.44	0.44	0.41	0.43	0.41	0.40
1.00	0.58	0.54	0.57	0.55	0.54	0.50	0.49	0.47	0.49	0.47	0.45
1.25	0.64	0.59	0.63	0.60	0.58	0.55	0.54	0.52	0.54	0.52	0.50
1.50	0.68	0.62	0.67	0.64	0.61	0.58	0.58	0.55	0.57	0.55	0.54
2.00	0.74	0.66	0.72	0.69	0.66	0.63	0.62	0.61	0.62	0.60	0.59
2.50	0.78	0.69	0.76	0.72	0.68	0.66	0.65	0.64	0.64	0.63	0.61
3.00	0.80	0.70	0.78	0.74	0.70	0.68	0.67	0.66	0.66	0.65	0.63
4.00	0.83	0.72	0.81	0.76	0.71	0.70	0.69	0.68	0.68	0.67	0.65
5.00	0.85	0.73	0.82	0.77	0.72	0.71	0.70	0.69	0.69	0.68	0.66
	suspension ratio: 0										
	calculated acc. to CIE publication 40 and 52 LVW1076900-00										

- ☑Indication of efficiency of luminaire
- ..... with respect to
- ☑Room Index
- ☑ Surface Reflection factors
- ☞ ***Designer's tool for calculation of quantity of luminaire by Lumen Method***

Maintenance Factors: Guidelines

WTF

Air Conditioned interiors	0.85
Non Air-conditioned interiors	0.80
Industrial Areas (normal)	0.7 - 0.75
Industrial Areas (dusty)	0.65- 0.7

Step by Step Approach for Calculation

Calculation of No. of luminaires (N) by Lumen Method

$$N = \frac{E \times L \times W}{C \times T \times UF \times MF}$$

where ,

E = Average Illuminance (lux)

L = Length of room in 'm'

W = Width of Room in 'm'

C = Light output / lamp lumens

T = No. of lamps per luminaire

UF = Utilisation factor

MF = Maintenance Factor

Thank you !

GMFP-GMP (BCA Academy)
Sustainable Lighting Design & Technology
Lighting Design Exercise

Wessler Health Group (WHG) has 7 hospitals under its group. They want to reduce their lighting bill and minimize replacement of lamps which disturbs patients and visitors. As a first step, they want to consider the use of recessed **LED luminaire** for all the common areas (corridors, passages, lift lobbies etc). You are their Lighting Consultant. Their other details are:

•	Total of common Areas	=	7600 Sq,Metres (7 hospitals)
•	One typical corridor	=	28 x 4 Metres (112 m^2) Say 68 corridors
•	Ceiling height	=	2.8 Metres
•	Design illuminance	=	150 lux on the Floor
•	Luminaire	=	LED 50W (rectangular) recessed
•	Maintenance Factor	=	0.90
•	Room Reflectance	=	80, 50 and 30 (CUF = 0.62)
•	Output of 50W LED luminaire	=	3200 lm
•	Driver loss	=	Included in Luminaire rating
•	Usage time	=	10 hrs / day
•	Energy tariff	=	30 cents (S$) per kW hr.

Question

1) Make use of UF Table on the reverse of this page
2) Use a typical corridor dimensions for calculation of no. of luminaires. Then proceed to expand the no. of luminaires for all 7 WHG hospitals
3) What is the WHG energy bill to light up common areas of all hospitals per day?
4) What is their Power density in Watts/Sq m?

2) $K = \frac{28 \times 4}{2.8 \times (28+4)} = 1.25$

$N = \frac{150 \times 28 \times 4}{3200 \times 1 \times 0.62 \times 0.9} = 9.4$

3) Total kW = $68 \times 10 \times 50W = 34000W = 34kW$
10 hrs/day = 34kWh/day @ \$0.30 ⇒ \$102/day

4) $34000W / 7600 m^2 = 4.5 W/m^2$

Utilisation Factor (UF) Table

Luminaire.	:	Rectangular 50W recessed luminaire
Light source	:	LED
Measurement code:	:	LVK0148500-08
Measurement status	:	Released June 2012

Utilisation Factor Table

Room index K	**Reflectance (%) for ceiling, walls and working plane**										
	80	**80**	**70**	**70**	**70**	**70**	**50**	**50**	**30**	**30**	**0**
	50	**50**	**50**	**50**	**50**	**30**	**30**	**10**	**30**	**10**	**0**
	30	**10**	**30**	**20**	**10**	**10**	**10**	**10**	**10**	**10**	**0**
0.60	0.43	0.41	0.43	0.42	0.41	0.37	0.37	0.34	0.37	0.34	0.33
0.80	0.51	0.48	0.50	0.49	0.47	0.44	0.43	0.41	0.43	0.41	0.39
1.00	0.56	0.52	0.56	0.54	0.52	0.49	0.48	0.46	0.48	0.46	0.45
1.25	0.62	0.57	0.61	0.58	0.56	0.53	0.53	0.50	0.52	0.50	0.49
1.50	0.65	0.59	0.64	0.61	0.59	0.56	0.55	0.54	0.55	0.53	0.52
2.00	0.71	0.63	0.69	0.66	0.63	0.61	0.60	0.58	0.59	0.58	0.56
2.50	0.74	0.65	0.72	0.68	0.65	0.63	0.62	0.61	0.61	0.60	0.59
3.00	0.76	0.67	0.74	0.70	0.66	0.65	0.64	0.63	0.63	0.62	0.61
4.00	0.79	0.68	0.77	0.72	0.68	0.67	0.65	0.65	0.64	0.64	0.62
5.00	0.81	0.69	0.78	0.73	0.68	0.67	0.66	0.66	0.65	0.65	0.63
	suspension ratio : 0 calculated acc. to CIE publication 40 and 52 LVK0148500-08										

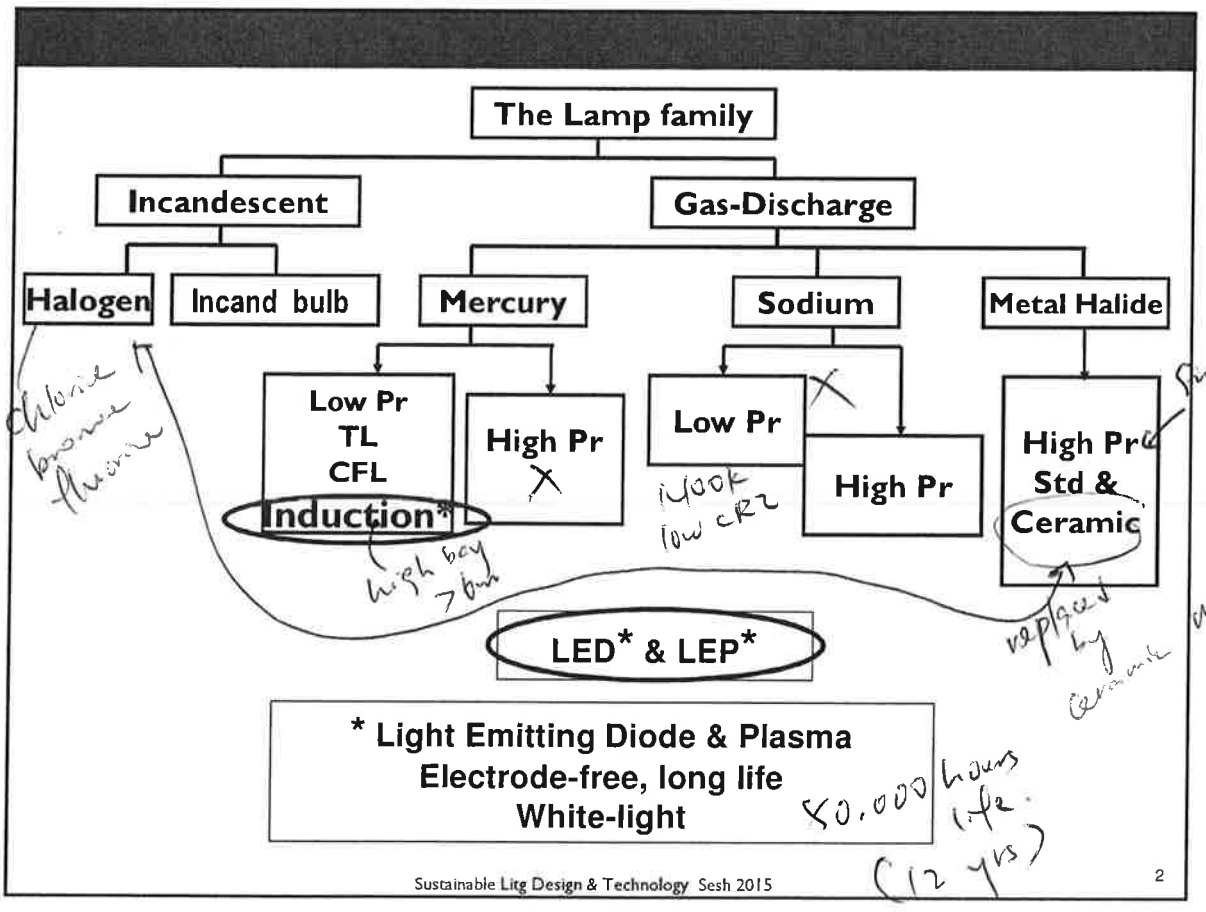
Sustainable Lighting Design & Technology

GMFP- GMP

BCA Academy

4. Lamps-LED-Ballast-Drivers and Applications





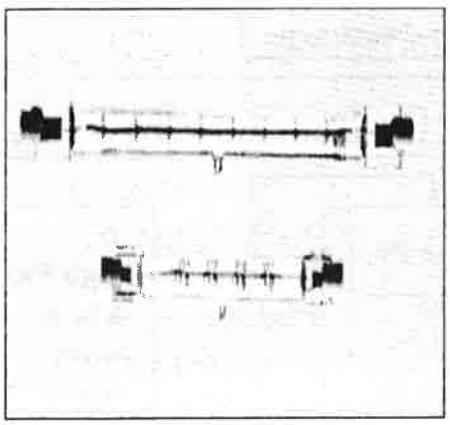
The incandescent bulb



- **Glass Shell**
  - **Clear , frosted or opal finish**
  - **Protects the filament**
- **Fill Gas**
  - **Reduces the evaporation rate of tungsten**
  - **Inert (Argon and Nitrogen)**
- **Filament**
  - **Tungsten , light emitter 2700 K**
- **Lamp Cap - brass or aluminium**

- ***Because of low efficacy and heat, this lamp is gradually phased out of many countries***

Halogen lamp



Double-ended 230V

- Cool Beam
- Precise angles
- UV protection with glass



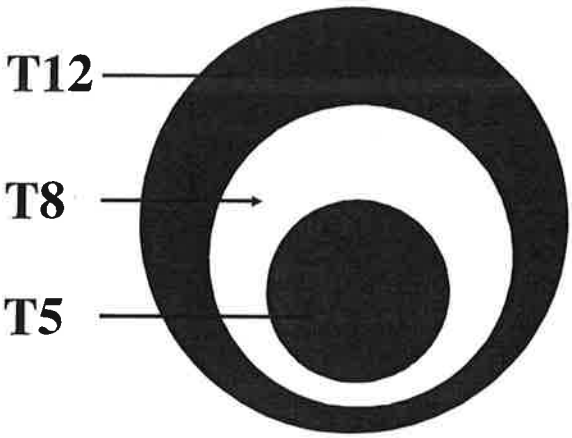
Single-ended 12V

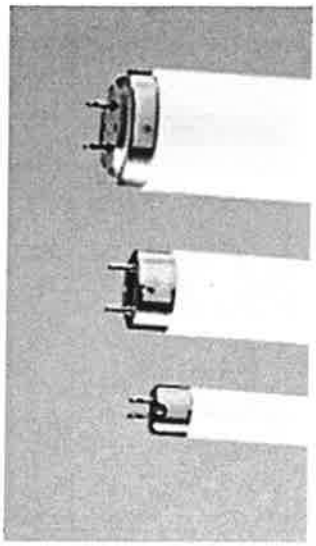
- **Warm Colour Appearance, 3000- 3200K**

Excellent Colour rendition , Ra (= CRI) =100

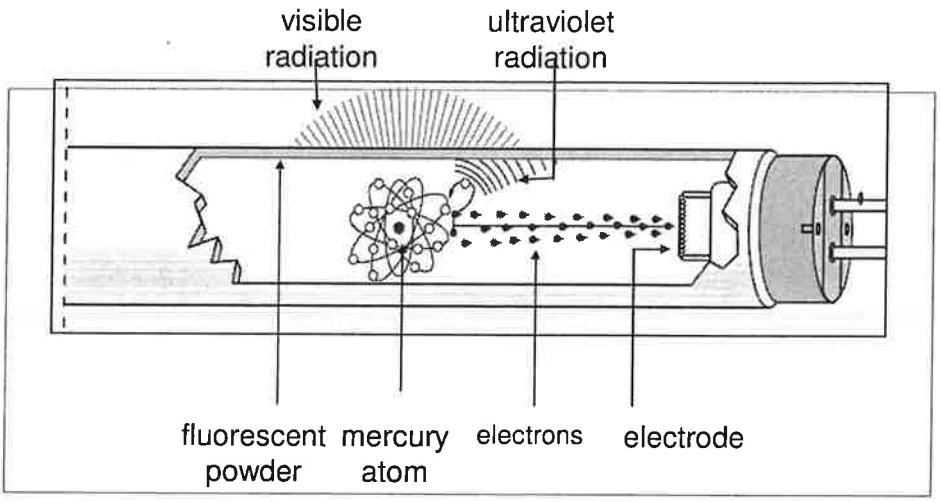
Life 2000-5000 hrs

Straight Fluorescent lamps

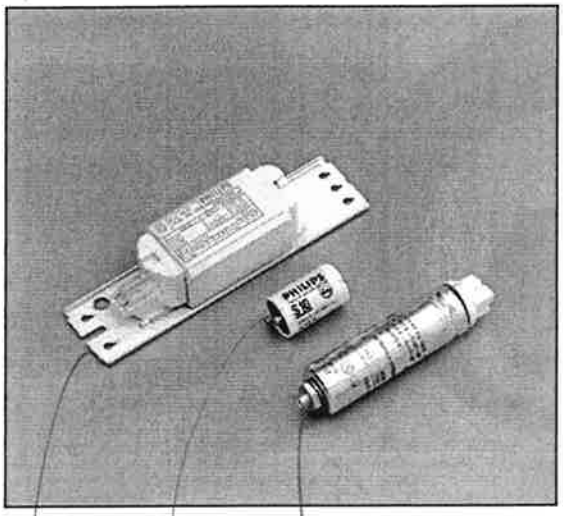


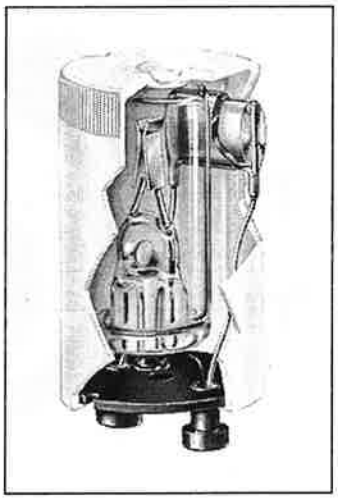


The fluorescent lamp operation

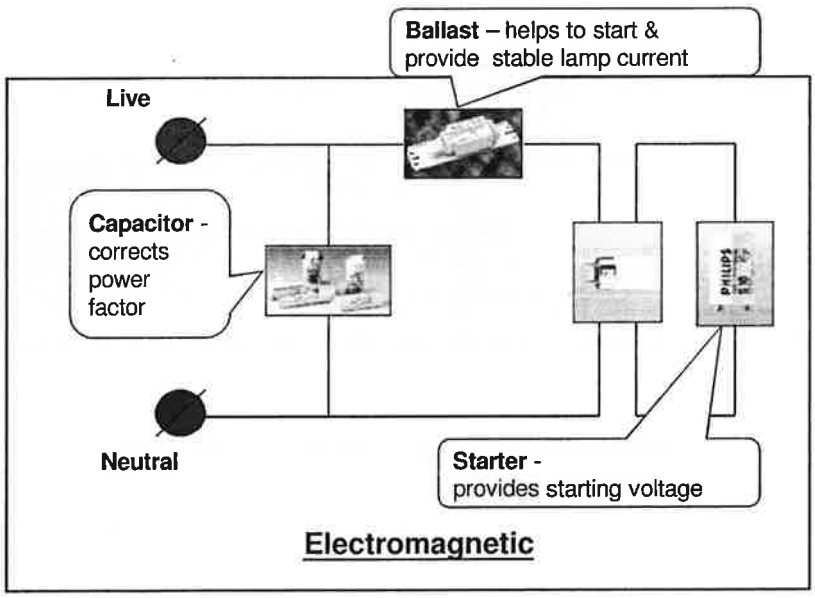


Electro Magnetic (EM) ballast

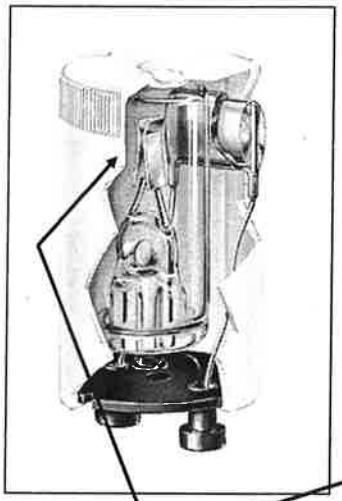


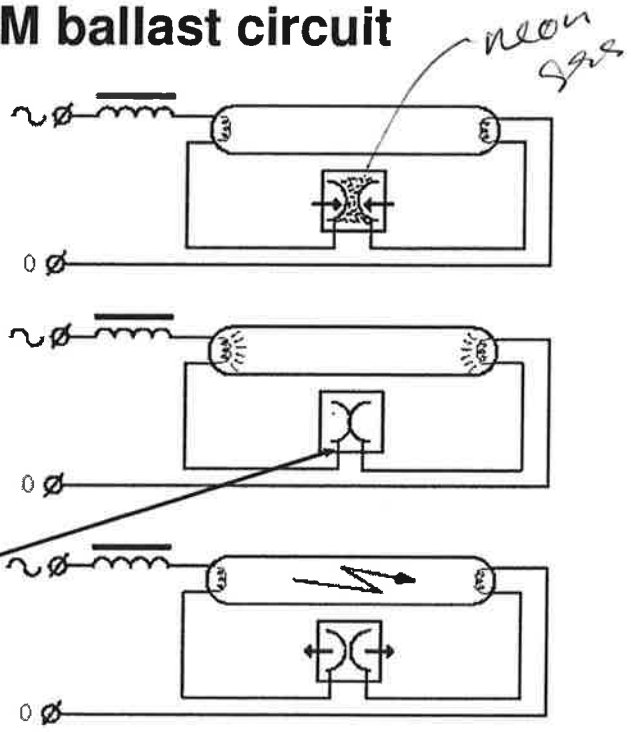


EM ballast circuit



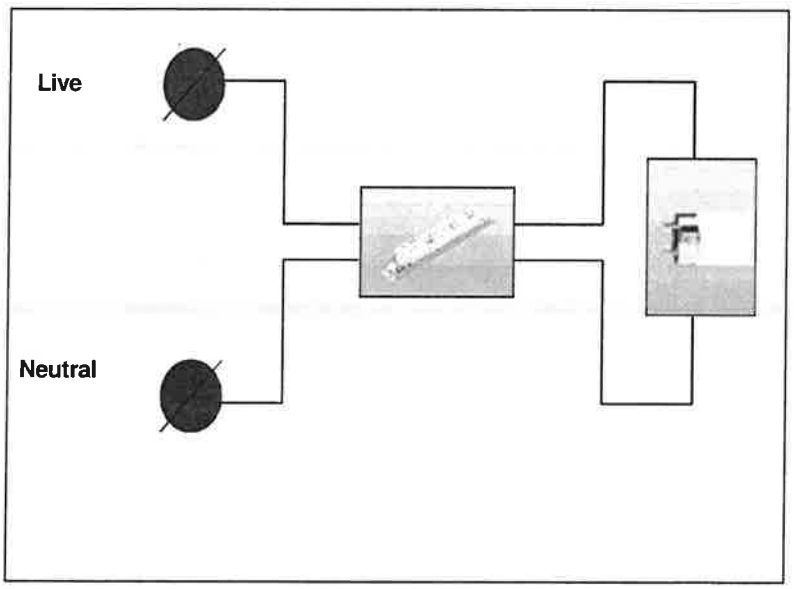
EM ballast circuit





Bi-metallic contacts

Electronic (EL) ballast circuit



EL ballast - Advantages

Hard argument 1. saves money

Soft arguments 2. comfort & health
3. flexibility

Lamp power + ballast loss = Total load

Lamp	Ballast type	Lamp power	Ballast loss	Total power
T8 36W	EM	36W	9W	45W
T8 36W	EL	**32W**	**4W**	**36W**

EL ballast saves money

EM= ElectroMagnetic

- energy costs relatively high compared to HF
- additional costs for PF capacitor > air conditioning costs because of heat generation
- normal lamp life
- relatively high lumen depreciation

EL= Electronic

- **TLD 36W operates at 32W**
- energy savings up to 20% compared to conventional
- no additional cost for PF capacitor
- Air conditioning load reduced because of less heat radiation (20% less)
- 50% longer lamp life, less maintenance costs
- lower lumen depreciation

Energy saving with EL ballast

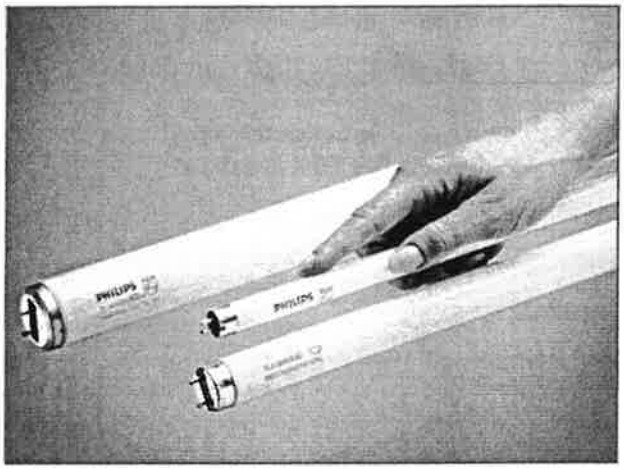
- 2 (Lamps + Ballast loss) with EM ballast = 90W
- 2 (Lamps + Ballast loss) with EL ballast = 72W
- Load reduction per fitting = 18W
- For 4000 hrs per year, energy saved = 72 KW hrs
- @ 30 Cents per KW hr, cost saved = S$ 21.6 / year
- Extra cost for EL ballast = S$ 20
- Time to recover extra cost = About 0.9 yr !

T5 technology

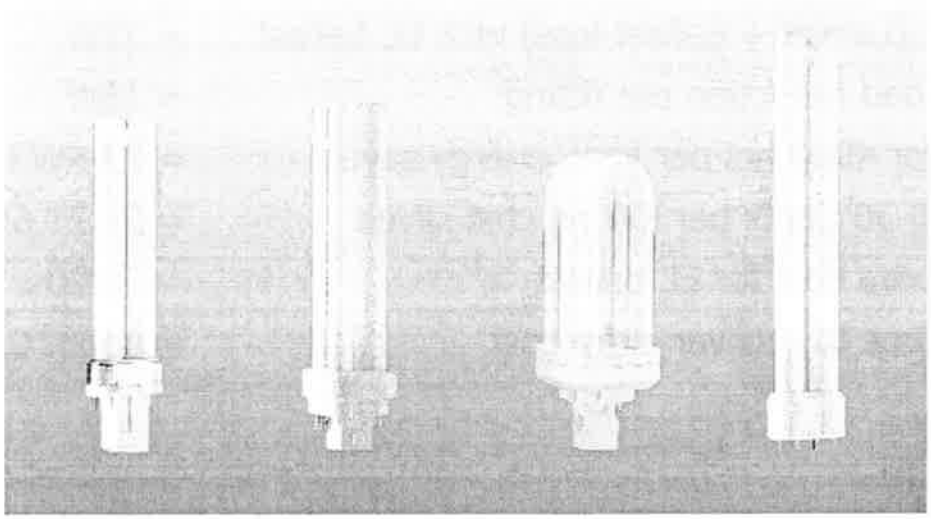
Miniaturisation

- ***Diameter 16 mm***
- ***Shorter length***

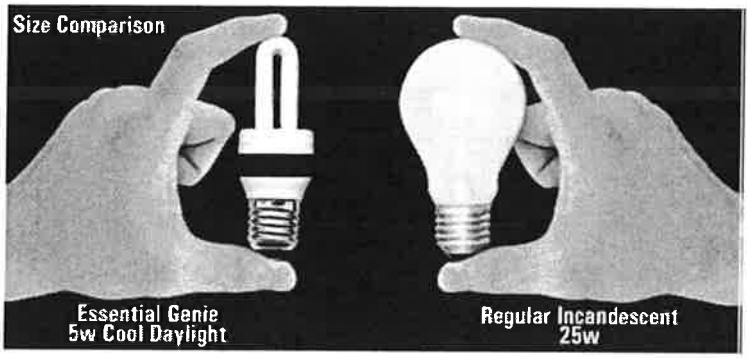
- ***More precise optical control***
- ***Shallow Luminaires***
- ***can fit into any metric system ceiling***



CFL – Non Integrated. Ballast is external



CFL – Integrated. Ballast is internal



CFL 20W = GLS 100W

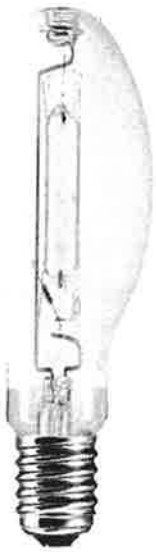
CFL 15W = GLS 75W

CFL 11W = GLS 60W

General Lighting Service

High Pressure Mercury Lamp

Applications:High bay interiors, Shopping malls, Residential roads, Parks, Landscape etc. Has a life over 15000 hours.



High-bay Application



Metal Halide lamp

Mercury Halide

It has more lumens/ Watt and higher colour rendering than HPMV & suitable for Sports lighting, floodlighting of buildings etc.

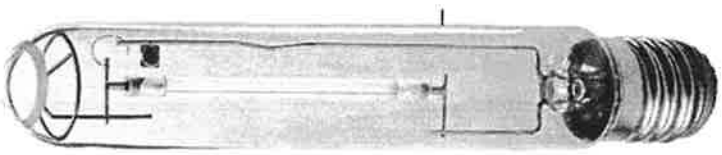


Metal Halide mainly for Sports



High Pressure Sodium lamp

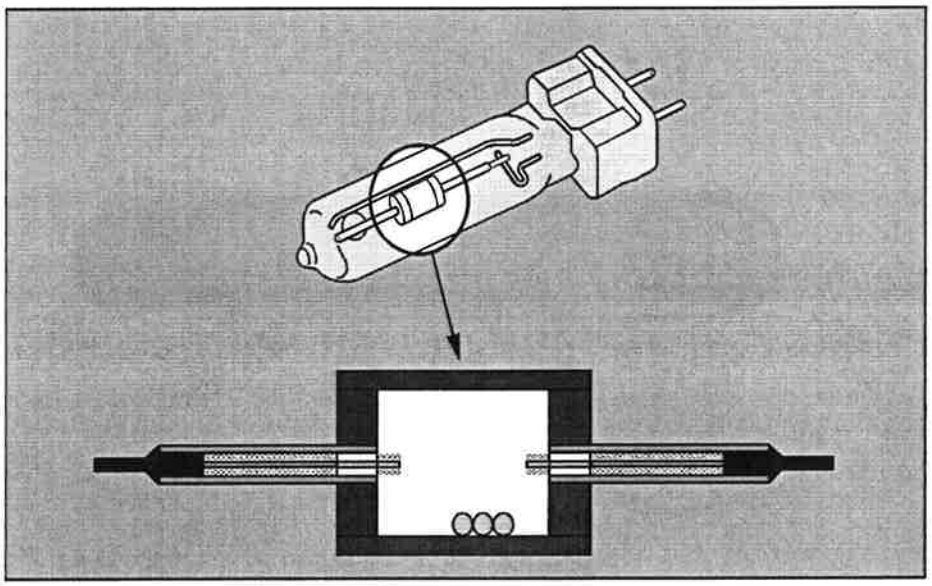
Golden yellow light with high output up to 140 lumens/watt.



Sodium mainly for Road lighting



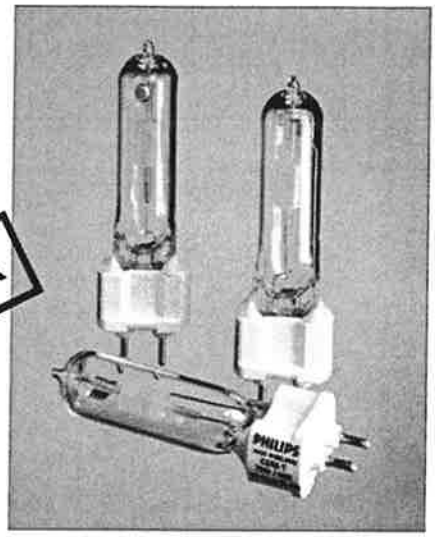
Ceramic Metal Halide (CMH) Lamp



CMH Lamp

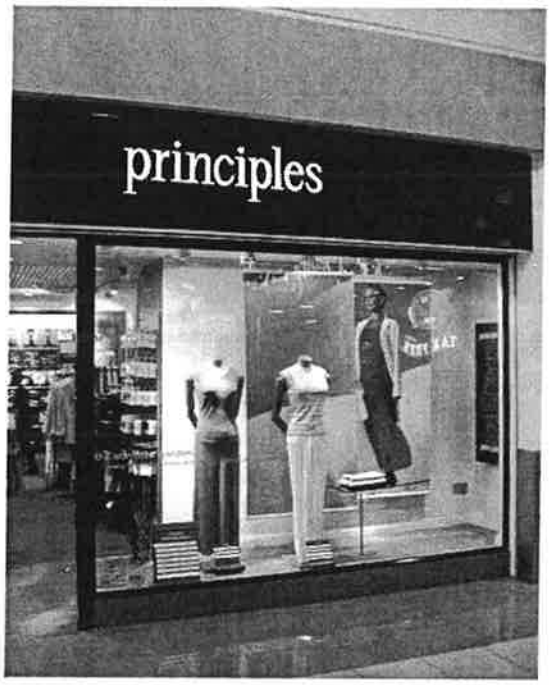
- High beam intensities, high light output
- High efficacy
- Choice in 3000-4200K
- Long life
- Colour stability
- High CRI
- UV-block

UV-block



Best substitute for halogen !

CMH best suited for Shop lighting



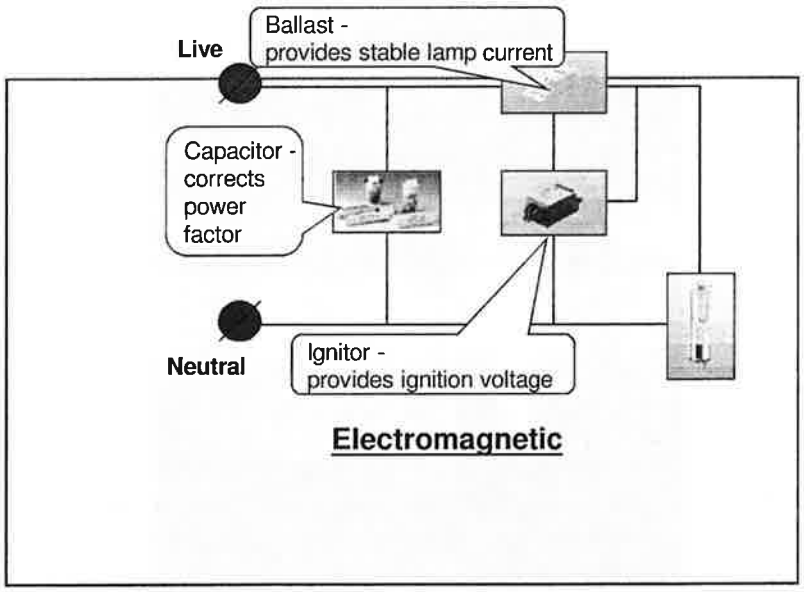
Control gear for discharge lamps

consists of :

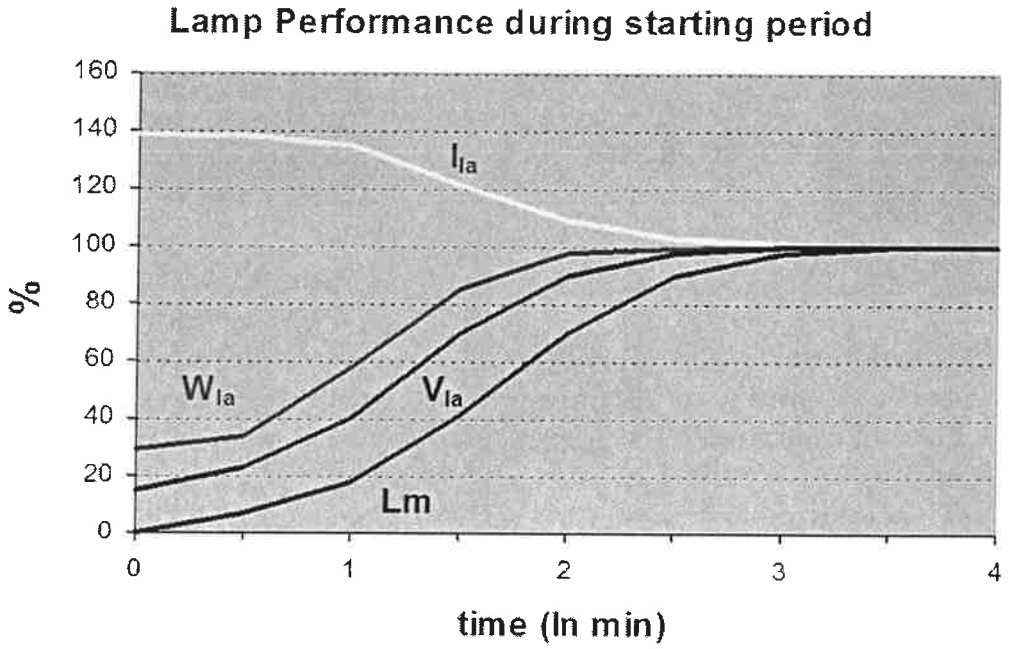
- Ballast
- Ignitor (Starter)
- Capacitor

Ballast for HID Lamps

System configuration



HID lamps run-up behaviour



Electrode-less Light Sources

1. LED
2. Induction
3. Light Emitting Plasma

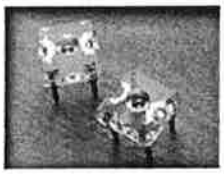
Type of LEDs



Surface mount LEDs
- Computers
- mobile phones

BACKLIGHT





INDICATION

5 mm LEDs
- Traffic signals
- Auto indicator lights
- Exit light signs

Power LEDs:
- Accent Lighting
- Low illuminances
- Torch
- Entertainment



ILLUMINATION



1) NICHIA

2) SUJI NAKAMURA

3) OSRAM 4) PHILIP (LUMILED)

Indication & Illumination

5) CITIZEN 6) SAMSUNG 7) LG

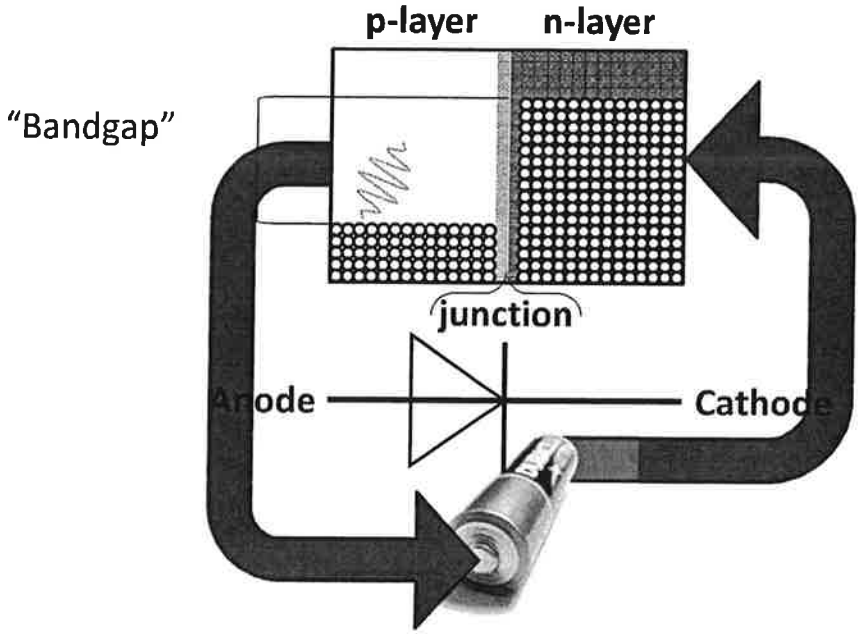


INDICATION

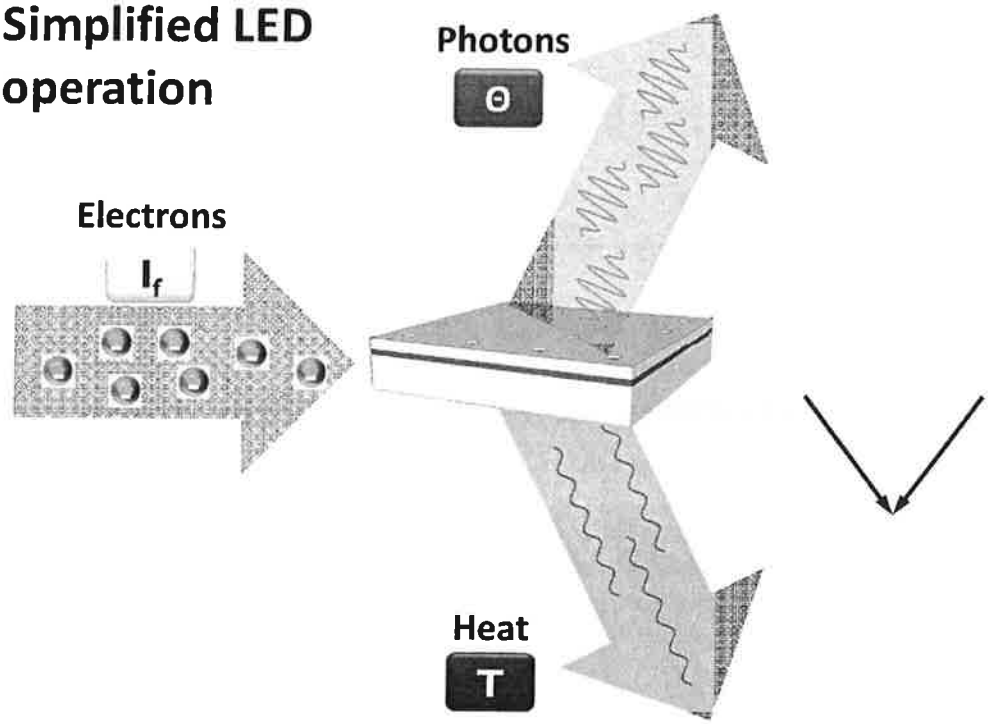


ILLUMINATION

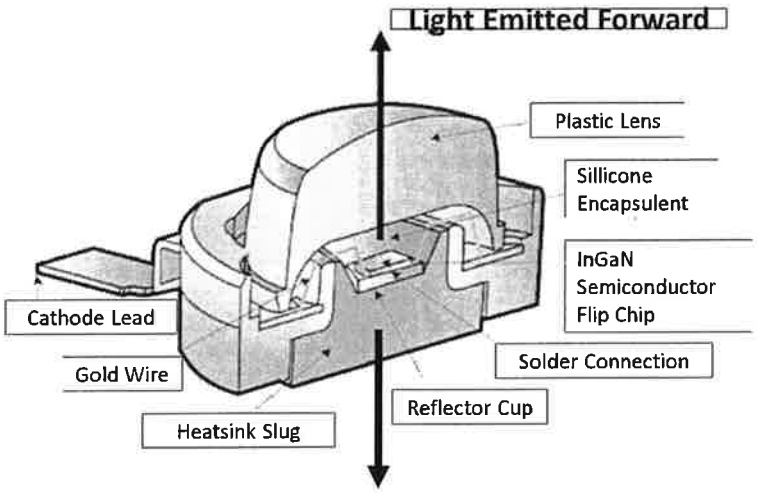
Technology LED



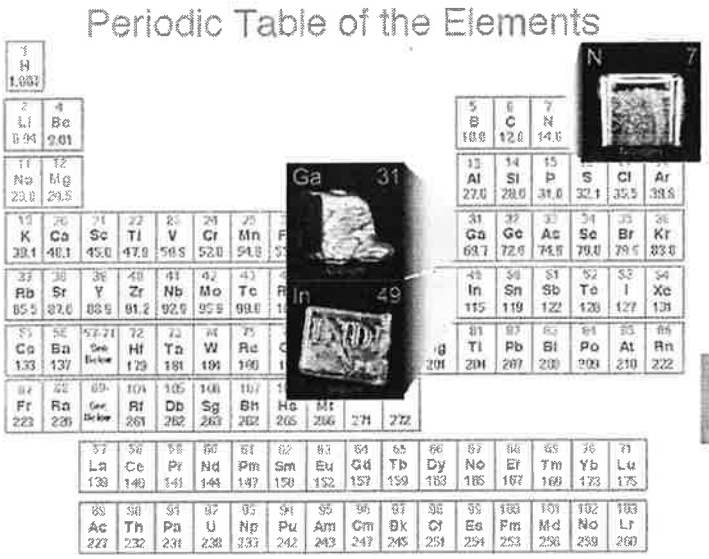
Simplified LED operation



LED heat has to be managed



Blue Green InGaN LED

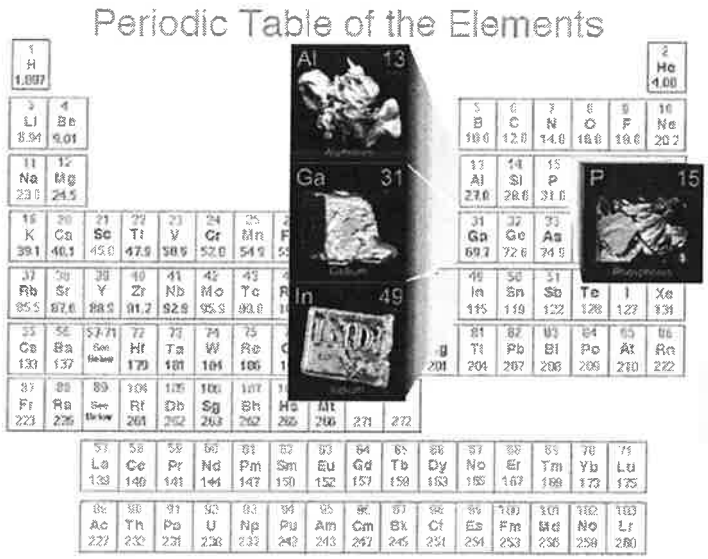


InGaN



Cold

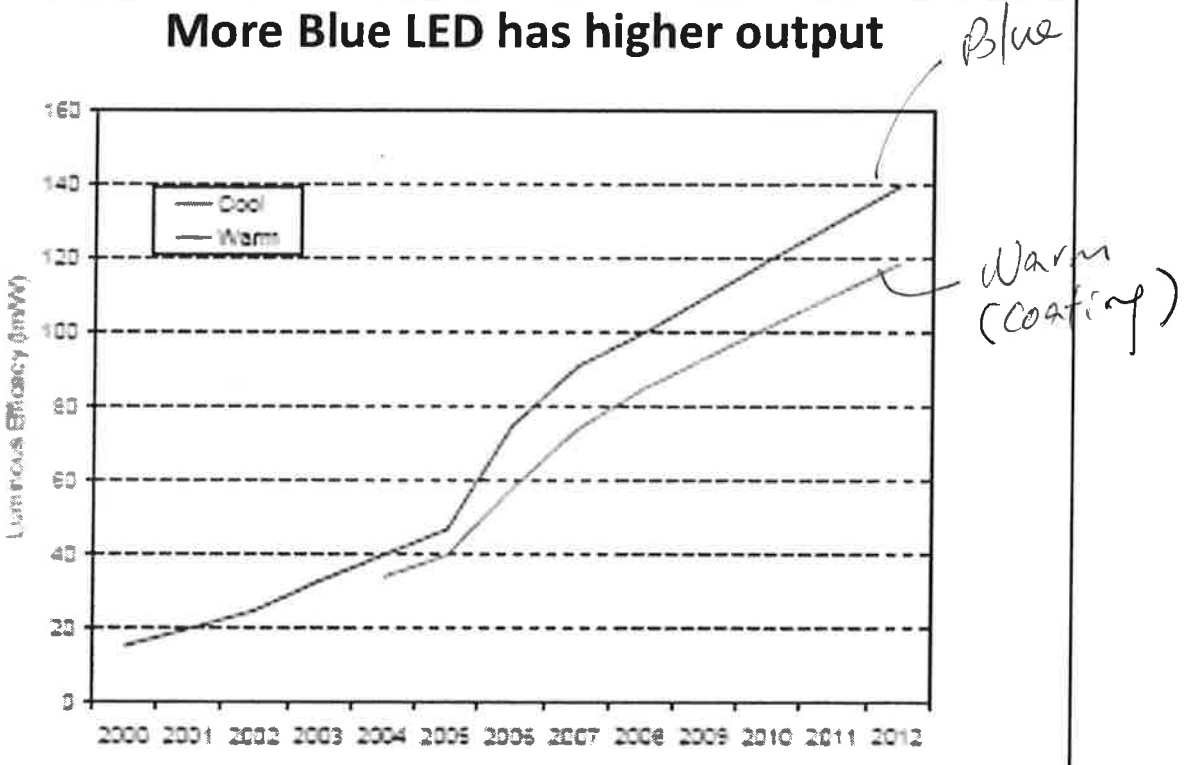
Yellow Red AlInGaP LED



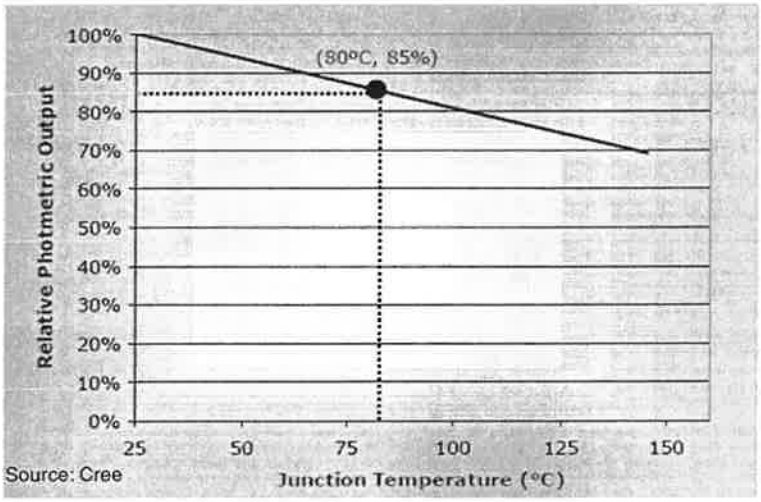
AlInGaP

Warm

More Blue LED has higher output



Light output depends on Tj

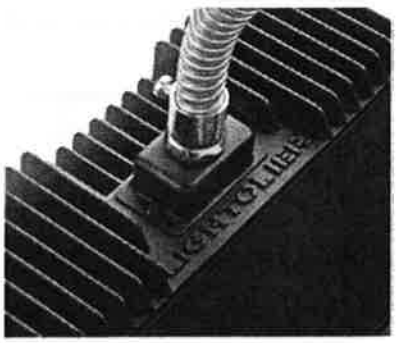


- Light output goes down as junction temperature goes up
- 100 lumens @ 25°C Tj goes down to 85 lumens @ 80°C Tj

→ light output at operating junction temperature

The Heat sink

- A heat sink is typically required to dissipate the heat produced by the LED sources
- The interface between the circuit board and the heat sink is critical
- A thermally conductive material is typically used between the PCB and heat sink to minimize air gaps which reduce the transfer of heat





Driver

- LEDs are typically driven by a constant-current DC power source
- High Power ED generally refers to a package of roughly 1.2W at a drive current of 350 mA
- Drivers also contain temperature sensitive electronic components

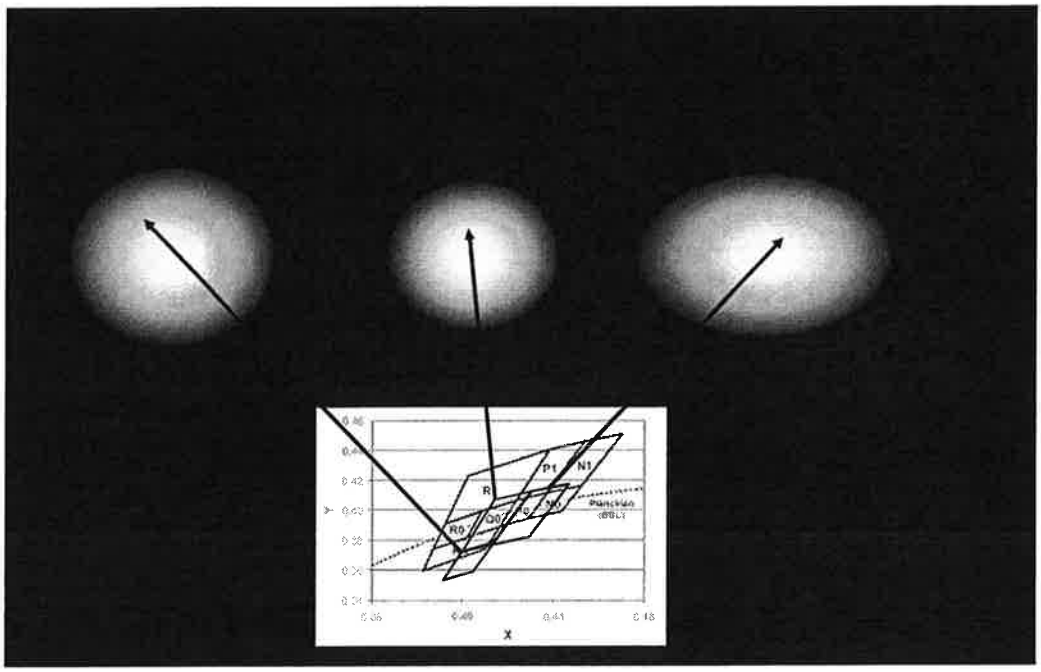




Light Efficacy (Examples)

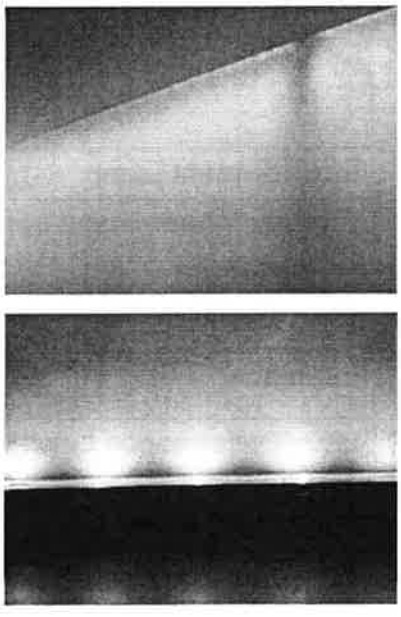
Lamp	Power (W)	Light output (Lumens)	Efficacy Lumens/ Watt
Incandescent Lamp	75W	900	12
Compact Fluorescent Lamp (CFL)	15W	900	60
Fluorescent tube Cool Daylight	36W	2500	69
Induction	250W	21250	85
LED (Performance Level)	1-5W	30-600	30-120
High Pressure Sodium	400W	56000	140

LED Colour shift

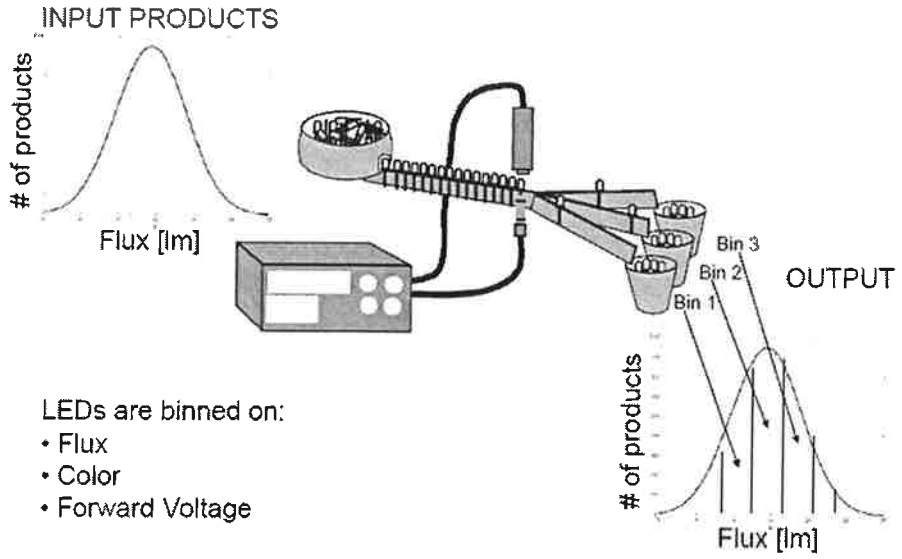


Colour shift in applications

- In any array, you will inevitably have a mixture of LED sources with varying output and color
- LED source-binning and selection for fixture provide a solid foundation for success
- LED sources can exhibit color shift over life which increases with higher junction temperatures



Binning of LED

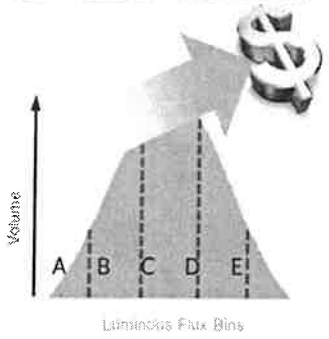


LEDs are binned on:
- Flux
- Color
- Forward Voltage

Binning of LED

- Since individual LEDs are never exactly the same, those with similar performance are grouped together by manufacturers into bins
- Each LED manufacturer has its own unique bin parameters
- LED devices are typically binned separately by **output and color**
- Tighter the bin,or the higher the flux, the higher the cost (can be a factor of 2X-3X)





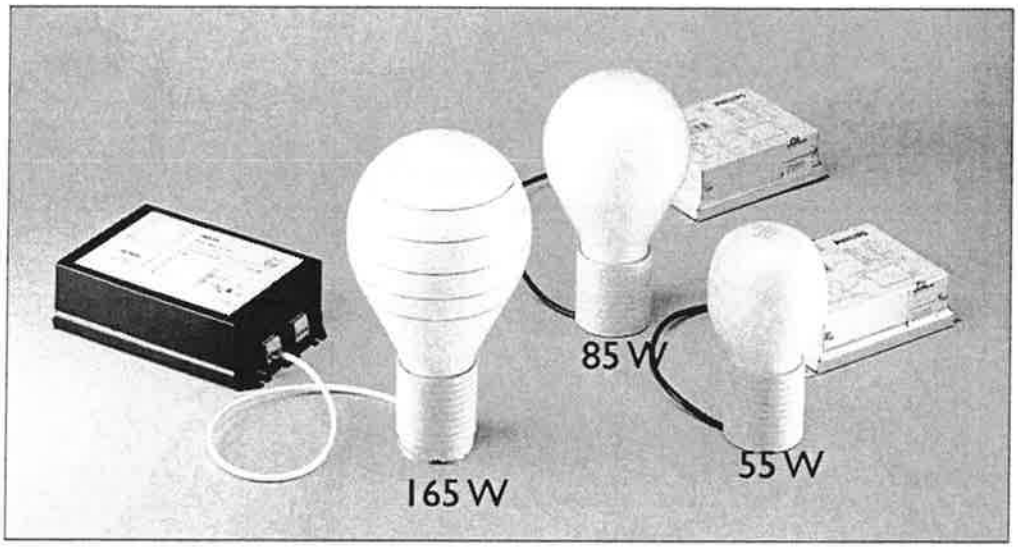
Practical LED Applications now As per Dept of Energy US

- Downlights, focused light applications
- Task lights, desk lights
- Social areas in hotels etc
- Under-cabinet
- Display cases, including refrigerated ones
- Lifts – vibration resistance, long life
- Public housing common areas – durability & minimum maintenance

LED Summing up

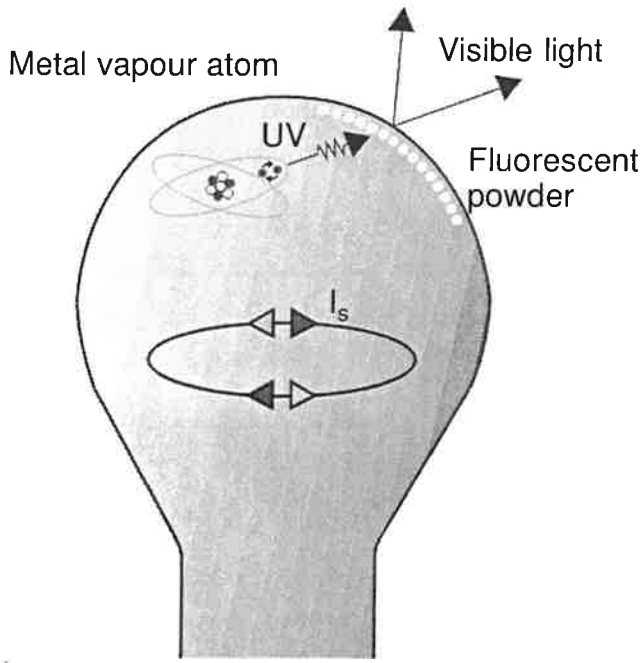
- LEDs are available in Colours & White
- They already have many useful applications
- LEDs are more efficient and environment-friendly than Bulbs and CFL
- They will become more affordable in the coming years for work-place lighting

Induction lamp family

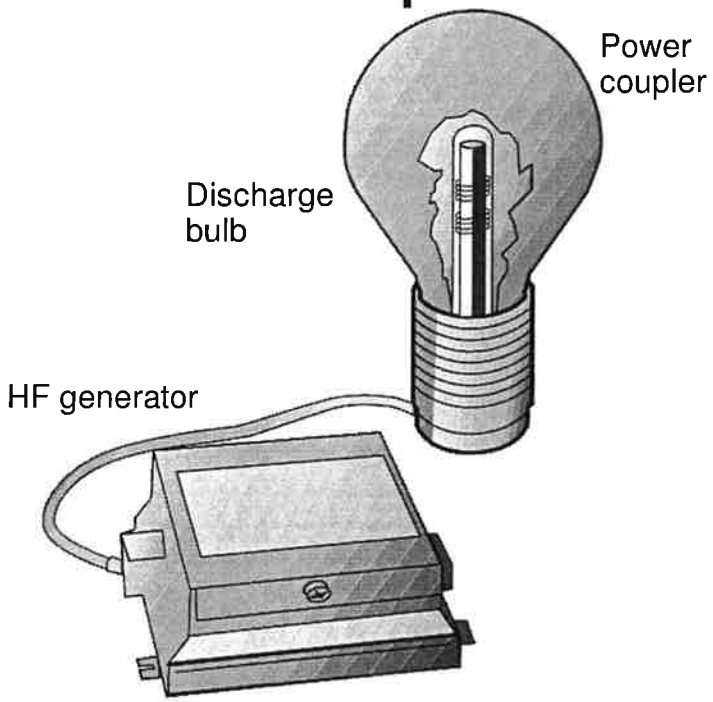


Induction lamp

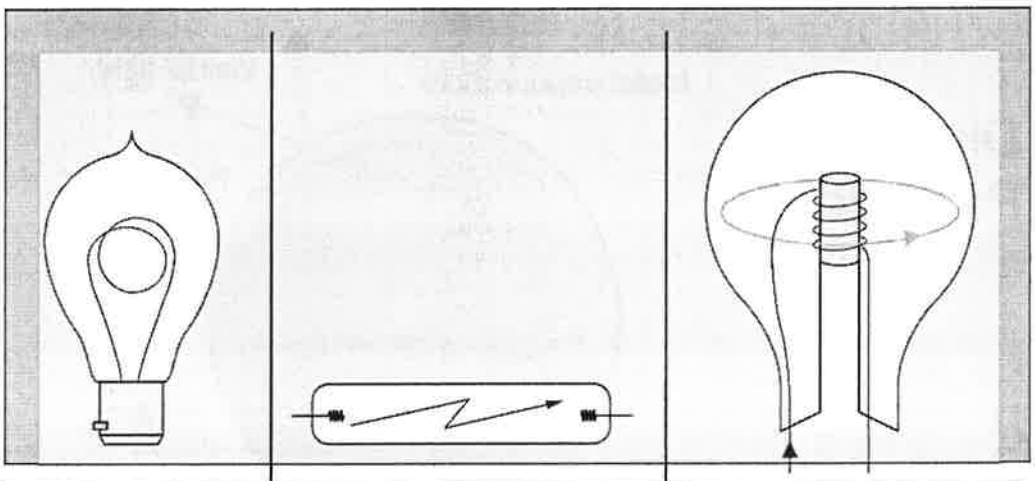
Discharge Principle



Induction lamp



Lifetime



Incandescent lamp → 4,000 hrs	Conventional discharge lamp 1,000 → 20,000 hrs	Induction lamp 60 - 80,000 hrs

Changi Airport Budget Terminal



Old : 150W Metal Halide
Height : 6m
Effect : Poor Lighting distribution



New: 100W Induction
Height : 6m
Effect : Even distribution
Comments : Energy Saving of 40%

Warehouse application





Old: 400W Mercury
Height : 7m



New: 200W Induction
Height: 7m
Effect: same
Comments: Energy Saving 50%

Postal sorting bays

Singapore POST







Old: 250W Metal Halide
Height : 4.5m
Effect : Nil
Comments : High maintenance cost

New: 150W Induction
Height : 4.5m
Effect : Better CRI
Comments : Energy Saving of 40%

LED Vs. Induction

Parameter	LED	Induction
Luminaire Cost	2 – 4 times that of HID	About 70% more than HID.
Rated Life and Warranty	Approx 50,000 Hours	Approx. 80,000 Hours
Heat / Heat Sink issues of Components	Possible	No

LED Vs. Induction

Parameter	LED	Induction
Energy Savings	~50%	~50%
Impact of High Ambient Temperature	Life & Lumen Depreciation	Hardly felt
Mercury	None. A sustainable advantage	Mercury is present as Amalgam. Because of Induction lamp's very long life, it is accepted within RoHS limits in Europe

Thank you !

Sustainable Lighting Design & Technology

GMFP- GMP

BCA Academy

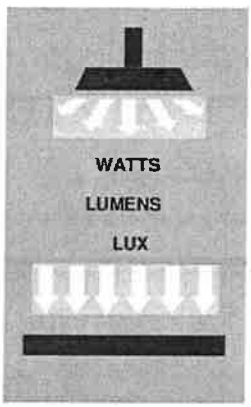
5. Energy Management & Sustainability



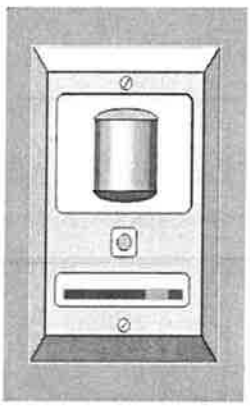
3 important aspects for saving energy



Target lighting Level, CRI & Glare



Energy-efficiency



Lighting Controls

Relationship between Lamp and Energy

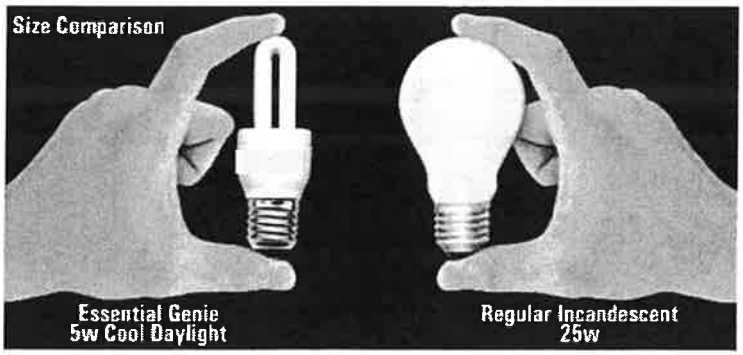
Lamp	Ballast loss	Total	Life Hrs	Energy Consumed in lifetime	Cost of energy @S$ 0.30 per Unit	Lamp cost
Bulb 75W	Nil	75W	1000	75 KwHrs	S$ 22.50	S$ 0.80
36W tube	9W	45W	12000	540 KwHrs	S$ 162.00	S$ 3.50

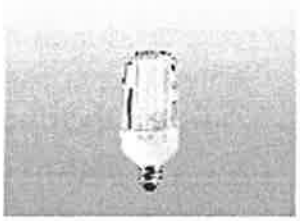
A Lamp consumes about 25-45 times more Energy than its own price !

Some practical energy saving ways

- CFL replacing the GLS incandescent lamp (retro-fit)
- CMH lamp replacing the Halogen lamp (new points)
- Tri-Phosphor tube replacing the Cool Daylight tube (retro-fit)
- Use of T5 tubes (new points)
- Electronic Ballast replacing Magnetic ballast (new points)
- Lighting Control & Daylight-linking (new points)
- LED White light for many applications (new points)

Integrated CFL







CFL 11W = GLS 60W

CFL 15W = GLS 75W

Savings with CFL Energy-saver

Load reduction per point (60W - 11W) = 49W

Saving for 8000hrs life
= 8000 x 49 Watt Hrs
= 392 kw Hrs

At S$ 0.30 / kW Hr, money saved = $ 117.6

Avoiding 8 X GLS lamps @$ 0.80 each = $ 6.4

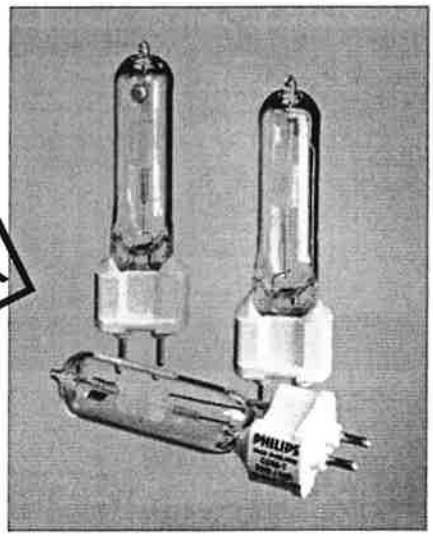
Total savings by each Lamp = $ 124.00

CFL price = $ 8?

CMH Lamp

High beam intensities, high light output
High efficiency
Choice in 3000-4200K
Long life
Colour stability
High CRI
UV-block

Best substitute for halogen !



CMH Vs Halogen at a Department Store

New Lamps	Number	Total load including Ballast loss	Halogen 50W points replaced +10W	Total Halogen load including Gear loss	Load reduction Due to CMH	Energy saved for 4000 hrs per year KW Hrs
CMH 35W +10W	1500	67.5 KW	3000	180 KW	112.5 KW	450,000
CMH 70W	1000	80.0 KW	3500	210 KW	130.0 KW	520,000
	2500	147.5 KW	6500	390 KW	242.5 KW	970,000 KW Hrs !

X 22 days

Energy Saving with Tri-Phosphor tubes

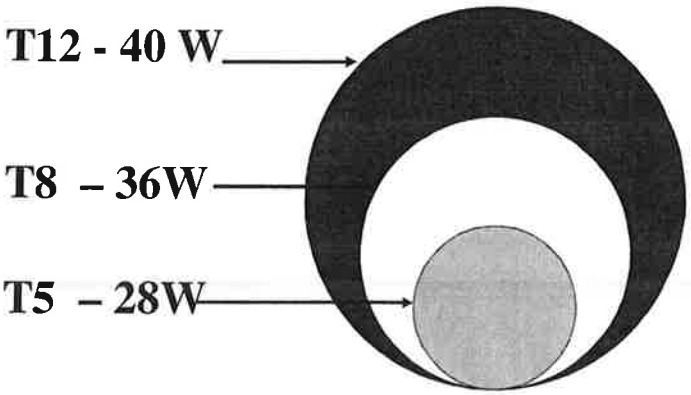
30 % increase in illuminance (Lux) !

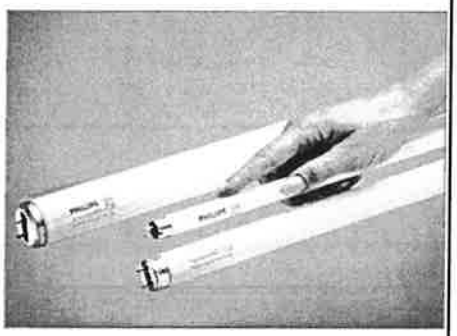
Visual satisfaction and Colour appreciation will be superior

You can use 30 % less luminaires

Electrical reduction, air-con reduction and savings in capital and energy costs

Advantages of T5





Fully recyclable fluorescent lamp (with no loss of quality)

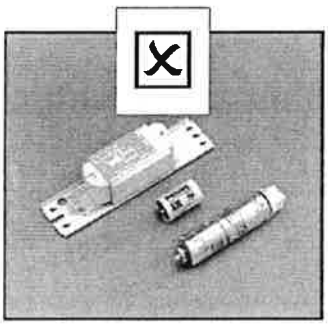
Lowest mercury content in the market

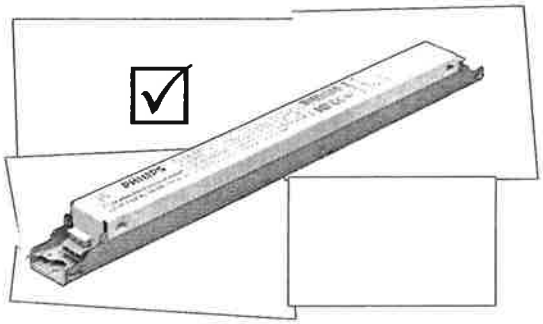
Maximum of 10% light-output loss over entire lifespan

Useful life: 20,000 hours with electronic ballast

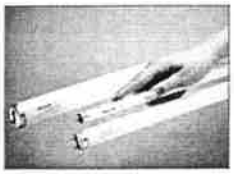
Why Electronic ballast ?

- Saves energy & running cost
- Easy to dim for flexible lighting level
- Visual comfort with less eye-fatigue
- Cooler operation of lamp & ballast
- Less Air-conditioning load
- Longer lamp life





Use of LED lighting

Lamp	Watts	Light output (Lumens)	Efficacy Lm / W	
Fluorescent tube Tri-Phosphor type 4ft with Electronic ballast	32W	3,200	100	
LED (in stabilised condition) with Electronic Driver	5W	600	120	 

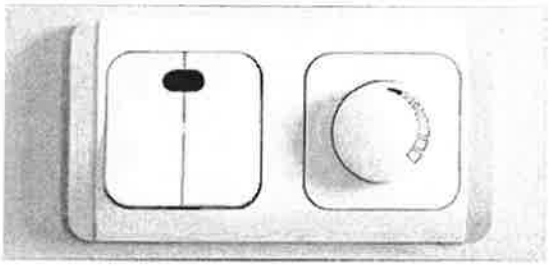
Switches-Timers & Dimmers



Switch off when room is unoccupied

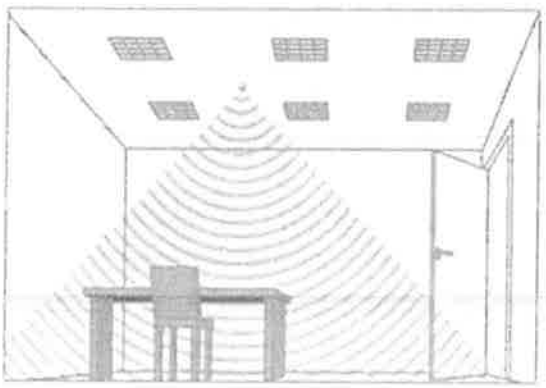


Timers are useful for specified duration of use

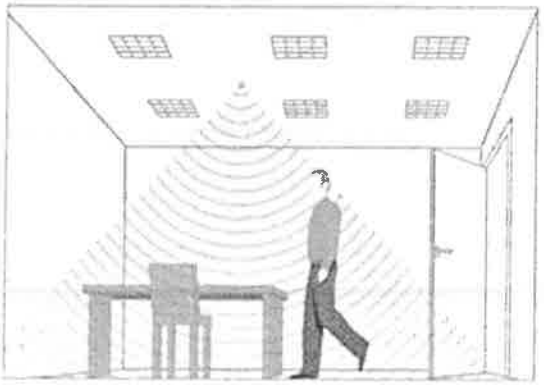


Dimmer: Ensure that Fluorescent Luminaires Have dimmable ballast

Presence Detectors



No presence detected, lights off

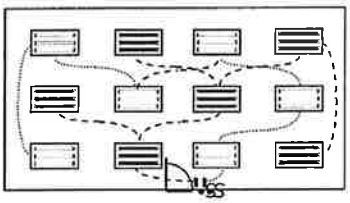


Presence detected, lights on

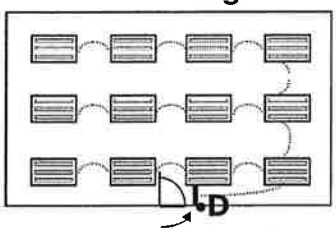
Light reduction control

- ✓ Dimming all lamps or luminaires
- ✓ Dual switching of alternate rows or alternate luminaires or alternate lamps
- ✓ Switching middle lamp in luminaires independently from the outer lamps

Alternate Luminaires

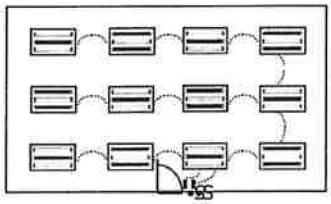


Dimming

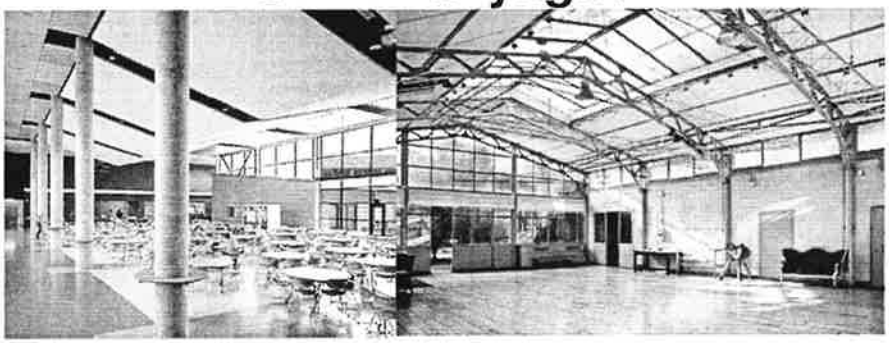


• ***Dimmer Switch***

Alternate Lamps



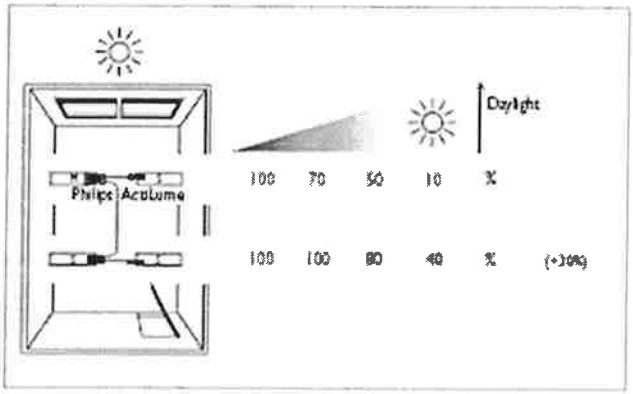
Use of daylight



- Daylight can supplement electric lighting. However, daylight will vary with the time of the day, season of the year and orientation of building.
- SS 531-1 calls for the recommended illuminances to be maintained whether by electric lighting or daylighting or both.
- In Tropical climates like ours, daylight can allow substantial heat through windows. While it may save some lighting load, it may increase the Air-con load. Reckon with this, while recommending daylight.

Daylight linking : a *green* tool

Automatic offset - no programming necessary



Thanks to the two outputs (window and corridor side), the settings of the lighting control are preprogrammed according to the place of the luminaire. Therefore the Philips ActiLume system does not require any programming or commissioning.

SS 530: 2006 Power densities allowed

No	Type of usage	Maximum lighting power budget Watts/M2
1	Offices	15
2	Class rooms	15
3	Lecture theatres	15
4	Auditoriums / Concert halls	10
5	Shops / Supermarkets / Departmental Stores (including general, accent & display lighting	25
6	Restaurants	15

SS 530: 2006 Power densities allowed (Continued)

No	Type of usage	Maximum lighting power budget Watts/M2
7	Lobbies / Atriums / Concourse	10
8	Stairs / Corridors	10
9	Car parks	6
10	Electronic manufacturing and fine detail / Assembly industries	20
11	Medium and heavy industries	15
12	Warehouses / Storage areas	10

Total Cost Of Ownership (TCOO)

Why TCOO?

A Customer's decision when based only on the initial price, can lead to:

Long term high energy expenditure

Frequent lamp replacements &

Defects & Maintenance !

TCOO is one way of highlighting such costs to help understand the most economic and most durable solution

Financial Decision-makers often prefer to know what is the long term costs (=TCOO) !

Simple Payback

Simple Payback is the number of years it takes for the price difference between 2 energy saving alternatives (Price Delta) to be recovered via energy saved. It does not account for the time value of money and it also does not consider the savings that occur after the payback point.

Most private companies require a simple payback of 3 years or less. For state-of-the art materials, they will sometimes accept 4 to 5 year payback.

Return on Investment – ROI

ROI is the inverse of Simple Payback and has all of the qualifiers of a simple payback. It does not account for the time value of money and also it does not consider the savings that occur after the payback point. It is sometimes called Rate of Return.

ROI is expressed as a percentage. It is often compared to other investment yields.

What is Total Cost-of-Ownership

= THE 'ANNUALISED' COST OF (INVESTMENT + MAINTENANCE). In other words, if the lighting installation has a life of 10 years, we have to calculate the cost of owning it each year.

Total Cost-Of-Ownership

Annualized Capital Cost =

Taken at 10% of initial investment on Luminaires excluding cost of lamp which has shorter life. *Lamp-replacements are treated under annual maintenance cost (next)*

Total Cost-of-Ownership

Annual Maintenance =

- Energy cost / yr = (Load KW x Burning hrs per year) x Tariff charge per KwHr

- Lamp cost = Pro-rated for each year =

$$\frac{\text{(No.of lamps x price per lamp x Burning hrs per year)}}{\text{Lamp life in hours}}$$

- cleaning charges

Total Cost-of-Ownership

How to reduce other Maintenance costs?

lamp with long life and low early failure rate
ballast with low loss & long life
luminaire with correct IP rating
luminaire which is easy to maintain
-- 'Group' replacement of lamps

Inrush Protection

Life Cycle study of same luminaire with EM or EL ballast

		2 X EM ballast	1 X EL (Twin) ballast
1.	No. of luminaires (say)	100	100
2.	Price of Luminaire	S$ 80	S$ 100
3.	Luminaire cost	S$ 8000	S$ 10000
4.	10% depreciation / yr	S$ 800	S$ 1000
5.	Two lamps' load	72W	64W
6.	Two lamps' Ballast loss	18W	8W
7.	Total luminaire load	90W	72W
8.	Load for 100 lums	9.0 KW	7.2 KW

Life Cycle study of same luminaire with EM or EL ballast

		2 X EM ballast	1 X EL (Twin) ballast
9.	Energy for 4000 hrs / yr	36000 KW hrs	28800 KW hrs
10.	@ 30 cents / KW hr	S$ 10800	S$ 8640
11.	Lamp life	12000 hrs	15000 hrs
12.	Lamp replacements / yr	67	53
13.	Price of spare lamp	S$ 4	S$ 4
14.	Lamp replacement cost	S$ 268	S$212
15.	TCOO (4 + 10 + 14)	S$ 11868	S$ 9852
16.	Annual savings with EL	---	S$ 2016
17.	Initial Lums extra cost	---	S$ 2000
18.	Time to recover it	---	Just 1Yr !

Thank you !

GMFP-GMP (BCA Academy)
Sustainable Lighting Design & Technology
Energy saving and Life Cycle study

MF = 0.8 . UF.

The Imperial Shopping Centre is renovating its premises. They plan to use recessed down lights with Halogen lamps. Their M&E consultant has designed with 1000 x Halogen 50W down lights to provide an average illuminance of 300 Lux. The Imperial Owner prefers a warm ambience, small circular downlights on the ceiling and CRI of at least 90 . However, he feels there would be a lot of heat and high energy consumption from Halogen lamps. So he has asked the M & E consultant to approach you as a Green Mark Professional.

You can consider the lamps and luminaires from the list overleaf. Please study and select one of them keeping in mind the customer preference. You have to present your case to Imperial Owner through a Total Cost Of Ownership (TCOO) study.

Their ceiling is quite high and so the uniformity of light will be acceptable even if the number of luminaires is reduced.

You may use the following data:

All three luminaires (shown further) have the same Utilization Factor.
Lighting level is directly proportional to total lumens installed. So to produce the same lighting level, there can be less luminaires if the lamp output is more.
Annual usage of lighting = 4000 hrs.
Energy tariff = S$ 0.30 per KW Hr.

$N_1 = \frac{300 \times L \times W}{1200 \times 1 \times UF \times MF}$

$N_2 = \frac{800 \times L \times W}{3300 \times 1 \times UF \times MF}$

$N_2 = 1000 \times \frac{1200}{3300}$

$\Rightarrow N_2 = 364 \text{ nos}$

Sustainability Case Study –
Imperial Shopping Centre
(Alternatives to choose from)

System	Product	Price of each product S$	Output of each Lamp (Lumens)	Ballast loss per lamp (W)	CRI	Lamp life
A	Presently specified Halogen Downlight (without lamp) Halogen Lamp 1 x 50W	30.00 3.00	1200	12W	100	3000 hrs
B	Recessed fluorescent luminaire suitable for twin T5 lamps T5 Lamp 2 x 14W	80.00 6.00	1200	3W	85	15000 hrs
C	Ceramic Metal Halide (CMH) Downlight CMH Lamp 1 x 35W	150.00 30.00	3300	10W	90	12000 hrs

Qty 1000

300 lux

Halogen

No. ~~1800~~ 1000

$30

capital cost $30,000

Depreciation $7,000

Energy Cost (50+12)W × 1000 × 0.30 × 4000 = $74,400

Lamp cost $1000 \times \frac{4000}{3000} \times 3$ = $4,000

TCOO = $81,400

CMH

364

$150

$54,600

$5,460

Ref Diff. 24,600

(25+10)W × 364 × 0.30 × 4000 = $19,656

$364 \times \frac{4000}{12000} \times 30$

3640

= $ ~~4044~~

$ ~~29,376~~ 28,356

Diff = ~~$5,037~~ $52,614